

HZ

1-1/4" [31.8mm]
 1-1/2" [38mm]
 2" [50.8mm]

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	7-1/2" (190.5mm)
MIN. SHUT HEIGHT:	7-1/16" (179.4mm)
UNIT OPEN HEIGHT:	8-1/2" (215.9mm)
MATERIAL FEED CLEARANCE:	3/8" (9.5mm)

MIN. DIE CLEARANCE:	.006" (.15mm)
MAX. MATERIAL THICKNESS (MILD STEEL):	1/4" (6.4mm)
MAX. MATERIAL THICKNESS (STAINLESS STEEL):	3/32" (2.4mm)

COMPLETE ROUND UNITS

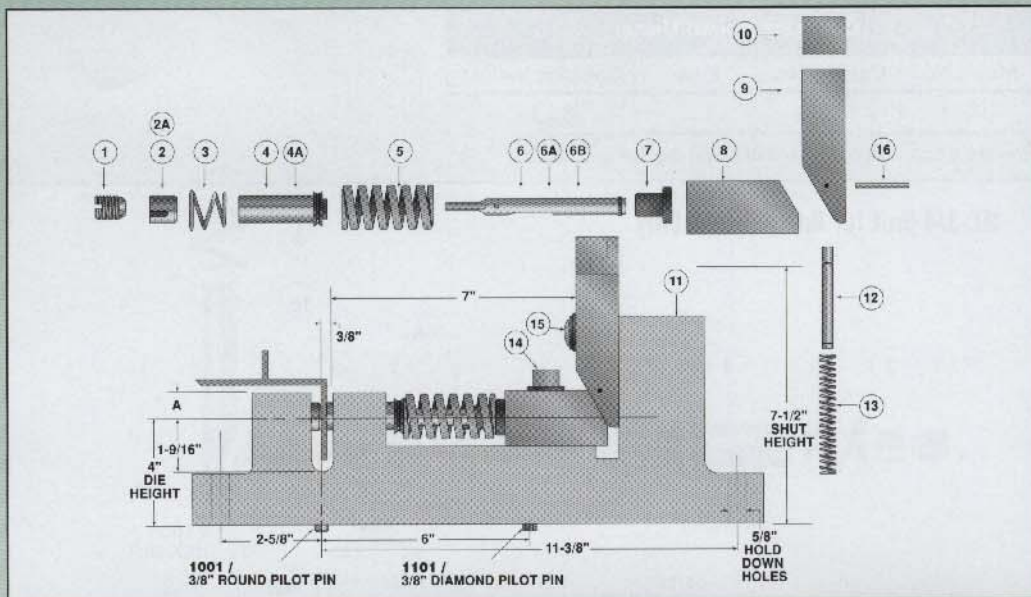
Model No.	Catalog No.	Max. Punch Dia.	Min. Punch Dia.	Price
HZ-1/4	10000	.4375 11.11 mm	.0937 2.38 mm	
HZ-1/2	10100	.6250 15.87 mm	.1250 3.18 mm	
HZ-2	10200	.8750 22.22 mm	.1875 4.76 mm	

To order a unit less punch and die, add the suffix "- LPD".

COMPLETE SHAPED UNITS

Model No.	Catalog No.	Max. Square	Min. Shaped Dim.	Price
SHZ-1/4	10005	.309 7.85 mm	.0937 2.38 mm	
SHZ-1/2	10105	.441 11.20 mm	.0937 2.38 mm	
SHZ-2	10205	.618 15.69 mm	.1250 3.17 mm	

To order a shaped unit with round punch & die, add the suffix "- RPD".



COMMON DIMENSIONS

Holder Width	A	Shipping Weight
1 1/4"	9/16"	22.5 lbs.
1 1/2"	1 1/16"	28 lbs.
2"	7/8"	40 lbs.

		HZ-1/4"		HZ-1/2"		HZ-2"	
Item No.	Description	Catalog No.	Price	Catalog No.	Price	Catalog No.	Price

1	Adjustment Screw	10022		10122		10222	
2	Round Die	2120		2220		2320-2	
2A	Shaped Die	2125		2225		2325-2	
3	Lifter Spring	2170		2270		2370	
4	Round Guide	2130		2230		2330	
4A	Shaped Guide	2135		2235		2335	
5	Stripping Spring	2140		2240		2340	
6	Round Punch	2111		2211		2311	
6A	Round Punch with Head	2110		2210		2310	
6B	Shaped Punch with Head	2115		2215		2315	
7	Punch Head	2171		2271		2371	
8	Wedge	10073		10173		10273	
9	Plunger	10072		10172		10172	
10	Adapter (to adjust height to 8-3/8")	10074		10074		10074	
11	Holder	10055		10155		10255	
12	Guide Pin	10041		10041		10041	
13	Plunger Spring	10070		10070		10070	
14	S.H.C.S.	91057		91057		91059	
15	B.H.S.C.S.	91153		91153		91153	
16	Roll Pin	91676		91677		91677	
KITS & SHIMS	Shaped Hole Conversion Kit	7145		7146		7147	
	Key Kit:	9320		9320		9321	
	Hardware Kit:	9381		9382		9383	
	Punch Shim:	N.A.	—	N.A.	—	N.A.	—
	Die Shim:	N.A.	—	N.A.	—	N.A.	—

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UNIPUNCH