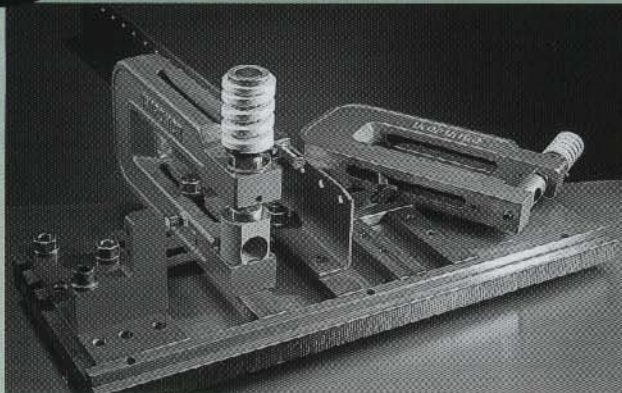


3 Prototypes & Short Runs

Press Brakes
Only



BED RAIL / UNISPACER METHOD

- For prototypes or short runs
- Straight line punching applications
- Varying part lengths.

Page 10

4 All - Purpose



For Presses &
Press Brakes

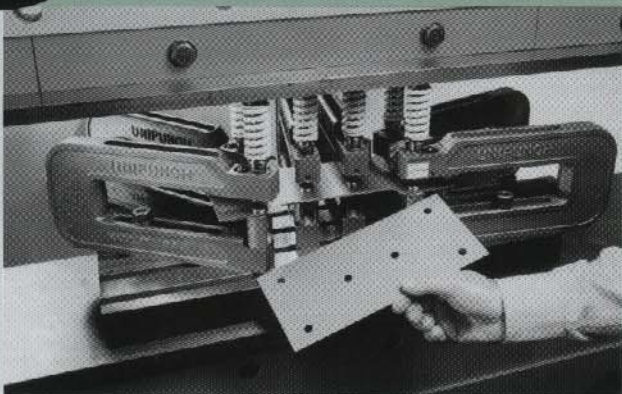
THIN TEMPLATE UNDER UNIT METHOD

- Ideal for customer who reuses same unitized tooling for different jobs.
- Used with 'T' Slot Plate or Universal Base Plate

Page 11

5 Maximum Accuracy

For Presses &
Press Brakes



THIN TEMPLATE OVER DIE BUTTON METHOD

- Most accurate method of using unitized tooling.
- Used with 'T' Slot Plate or Universal Base Plate

Page 12