

Triple Spring Unit

# G-3/4"

19.0 mm width

## SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	7-1/2" (190.50mm)
MIN. SHUT HEIGHT:	7-5/16" (185.72mm)
UNIT OPEN HEIGHT:	8" (203.2mm)
DIE HEIGHT:	3-1/8" (79.4mm)
MAX. MATERIAL THICKNESS (MILD STEEL):	1/8" (3.18mm)

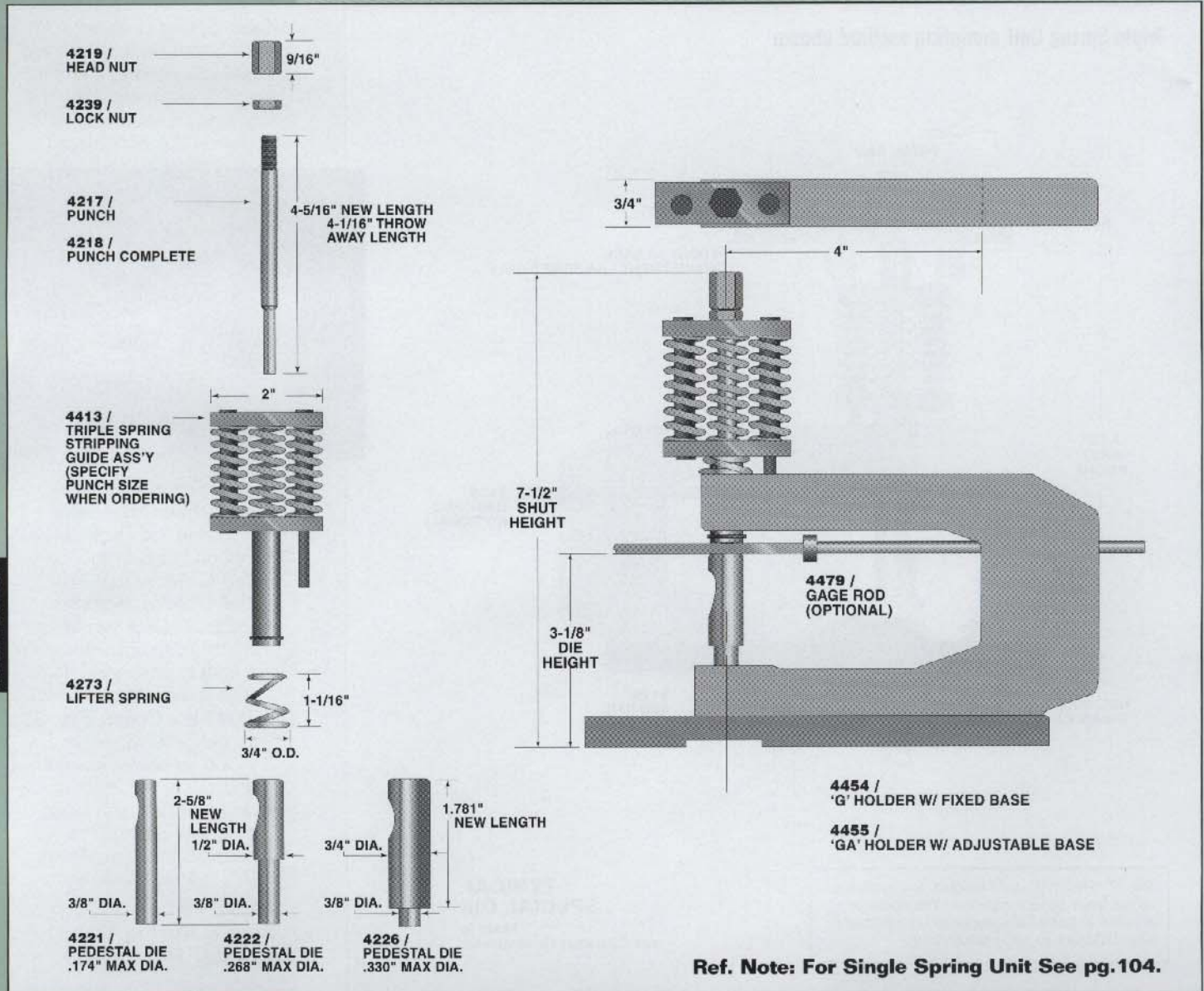
MATERIAL FEED CLEARANCE:	3/16" (4.8mm)
MIN. DIE CLEARANCE:	.006" (.15mm)
MAX. PUNCH DIAMETER:	.3125" (7.94mm)
MIN. PUNCH DIAMETER:	.0937" (2.38mm)
MAX. MATERIAL THICKNESS (STAINLESS STEEL):	.062" (1.57mm)

### KITS AND SHIMS

Hardware kit:	9385 /
Punch shim:	N.A.
Die shim:	N.A.

	COMPLETE ROUND UNITS			COMMON DIMENSIONS	
	Model No.	Max. Punch Diameter	Price	Throat Depth	Shipping Weight
<b>UNITS WITH FIXED BASE</b>	G-4221	.156		4"	7 lbs.
	G-4222	.250		4"	7 lbs.
	G-4226	.3125		4"	7 lbs.
<b>UNITS WITH ADJUSTABLE BASE</b>	GA-4221	.156		4"	7 lbs.
	GA-4222	.250		4"	7 lbs.
	GA-4226	.3125		4"	7 lbs.

To order a unit less punch and die, add the suffix "- LPD".



ADDL. PRODUCT

UNIPUNCH

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