

# SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	10-3/8" (263.5mm)
MIN. SHUT HEIGHT:	10-1/4" (260.3mm)
UNIT OPEN HEIGHT:	11" (279.4mm)
DIE HEIGHT:	5-1/2" (139.7mm)
MIN. DIE CLEARANCE:	.006" (.15mm)

MAX. PUNCH DIAMETER:	.625" (15.87mm)
MIN. PUNCH DIAMETER:	.1875" (4.76mm)
MAX. SQUARE:	.441" (11.2mm)
MIN. SHAPE DIMENSION:	.0937" (2.38mm)
MAX. MAT. THK.:	4" (5.4#) CHANNEL (Based on 50,000 P.S.I. shear strength)

# AE SERIES

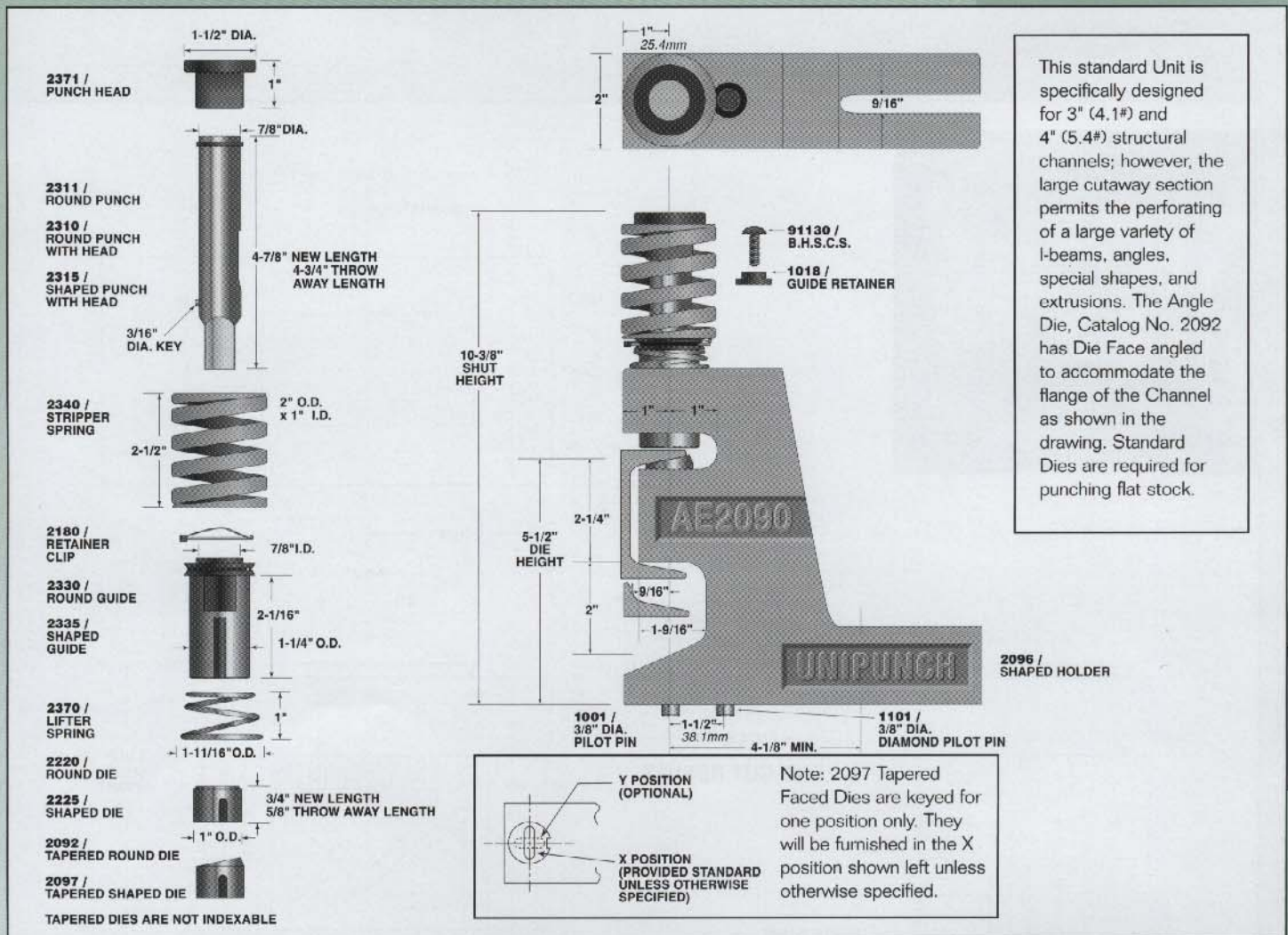
## For Channels and Extrusions

	COMPLETE ROUND UNITS		COMPLETE SHAPED UNITS		COMMON DIMENSIONS	
	Model No.	Price	Model No.	Price	Throat Depth	Shipping Weight
<b>TAPERED DIE</b>	2090		2095		1"	16 lbs.
<b>FLAT DIE</b>	2090F		2095F		1"	16 lbs.

To order a unit less punch and die, add the suffix "- LPD".  
To order a shaped unit with round punch & die, add the suffix "- RPD".

### KITS AND SHIMS

Shaped hole conversion kit:	7134 /
Key kit:	9300 /
Hardware kit:	9343 /
Punch shim:	N.A.
Die shim:	1092- 12 pk. / 1092- 48 pk. / 1/16" thk./2 max.



An infinite number of variations of holder shape can be designed to accommodate irregular shapes and extrusions at reasonable cost by using standard Series "A" Punching Elements in the special holders. Shown are typical designs for special applications.

SEND DRAWINGS FOR PRICE QUOTATION

ADD'L. PRODUCT