

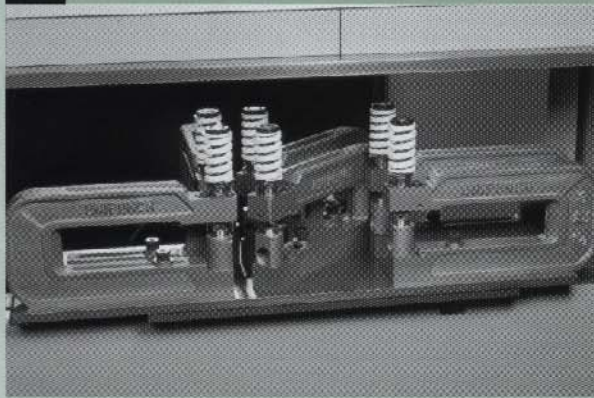
Five Mounting Methods

Match the method to your press and part requirements.

UniPunch provides the following five Mounting Methods for setting up unitized tooling in the press. The method you select will depend on the worksheet size or part shape, the hole pattern locations and the accuracy required. The five pages following this overview have detailed explanations.

MOUNTING

1 Faster Set-up



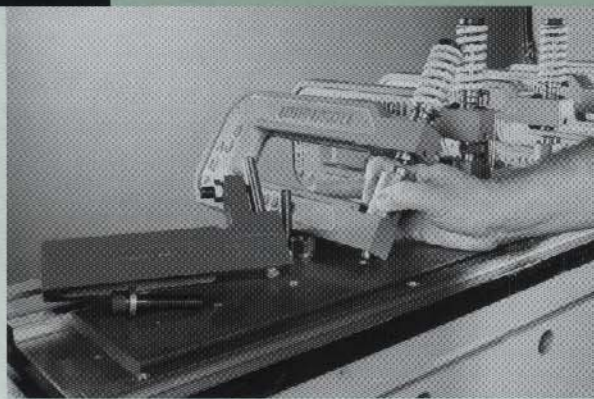
For Presses & Press Brakes

MOUNTING TEMPLATE METHOD

- Most popular method for all material thicknesses
- Makes identical parts consistently
- Allows units to be mounted outside the press for faster set-up changeover

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2 Straight Line Punching



Press Brakes Only

BED RAIL / TEMPLATE UNDER UNIT METHOD

- For straight line punching
- For the edge of sheets, angle iron and extrusions.

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Exacta Precision Ltd. Toll Free Tel: 1.800.268.5573 Email Info@exactapunch.com