

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	5-1/2" (139.7mm)
MIN. SHUT HEIGHT:	5-5/16" (134.9mm)
UNIT OPEN HEIGHT:	5-7/8" (149.2mm)
DIE HEIGHT:	2-19/32" (65.9mm)
MATERIAL FEED CLEARANCE:	7/32" (5.5mm)
MAX. MAT. THK. (M.S.):	10GA. / .134" (3.4mm)

MIN. DIE CLEARANCE:	.008" (.2mm)
MAX. PUNCH DIAMETER:	3.500" (88.90mm)
MIN. PUNCH DIAMETER:	1.000" (25.40mm)
MAX. SQUARE:	2.474" (62.84mm)
MIN. SHAPE DIMENSION:	.1250" (3.18mm)
MAX. MAT. THK. (S.S.):	1/16" (1.6mm)

B-5"

127mm width

	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH & DIE	8B-5-LPD	3800-LPD		8SB-5	3805-LPD		8 1/4"	11 3/4"	50 lbs.
	12B-5-LPD	3801-LPD		12SB-5	3806-LPD		12 1/4"	15 3/4"	65 lbs.
	18B-5-LPD	3802-LPD		18SB-5	3807-LPD		18 1/4"	21 3/4"	85 lbs.
COMPLETE UNITS (Includes Punch & Die)	8B-5	3800		8SB-5	3805		8 1/4"	11 3/4"	55 lbs.
	12B-5	3801		12SB-5	3806		12 1/4"	15 3/4"	70 lbs.
	18B-5	3802		18SB-5	3807		18 1/4"	21 3/4"	90 lbs.

KITS AND SHIMS

Shaped hole conversion kit:	N.A.
Key kit:	9318 /
Hardware kit:	9376 /
Punch shim:	1113-12 pk. / 1113-48 pk. / 1/16" thk./3 max.
Die shim:	1128 / 1/16" thk./3 max.

To order a shaped unit with round punch & die, add the suffix "- RPD"

