

B-3[™]

76.2mm width

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	5-1/2" (139.7mm)	MIN. DIE CLEARANCE:	.006" (.15mm)
MIN. SHUT HEIGHT:	5-5/16" (134.9mm)	MAX. PUNCH DIAMETER:	2.000" (50.80mm)
UNIT OPEN HEIGHT:	5-7/8" (149.2mm)	MIN. PUNCH DIAMETER:	.5000" (12.7mm)
DIE HEIGHT:	2-19/32" (65.9mm)	MAX. SQUARE:	1.414" (35.9mm)
MATERIAL FEED CLEARANCE:	7/32" (5.5mm)	MIN. SHAPE DIMENSION:	.1250" (3.18mm)
MAX. MAT. THK. (M.S.):	10GA. / .134" (3.4mm)	MAX. MAT. THK. (S.S.):	1/16" (1.6mm)

KITS AND SHIMS

Shaped hole conversion kit:	7138 /
Key kit:	9300 /
Hardware kit:	9375 /
Punch shim:	1112-12pk. / 1112-48pk. / 1/16" thk./1 max.
Die shim:	1096 / 1/16" thk./3 max.

	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH & DIE	8B-3-LPD	3600-LPD		8SB-3-LPD	3606-LPD		8"	11"	27 lbs.
	12B-3-LPD	3601-LPD		12SB-3-LPD	3607-LPD		12"	15"	34 lbs.
	18B-3-LPD	3602-LPD		18SB-3-LPD	3608-LPD		18"	21"	46.5 lbs.
COMPLETE UNITS (Includes Punch & Die)	8B-3	3600		8SB-3	3606		8"	11"	28.5 lbs.
	12B-3	3601		12SB-3	3607		12"	15"	35.5 lbs.
	18B-3	3602		18SB-3	3608		18"	21"	48 lbs.

*To order a shaped unit with round punch & die, add the suffix "- RPD"

