

B-1³/₄"

44.5mm width

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT: 5-1/2" (139.7mm)
 MIN. SHUT HEIGHT: 5-5/16" (134.9mm)
 UNIT OPEN HEIGHT: 5-7/8" (149.2mm)
 DIE HEIGHT: 2-19/32" (65.9mm)
 MATERIAL FEED CLEARANCE: 7/32" (5.5mm)
 MAX. MATERIAL THICKNESS (MILD STEEL): 10 GA. / .134" (3.4mm)

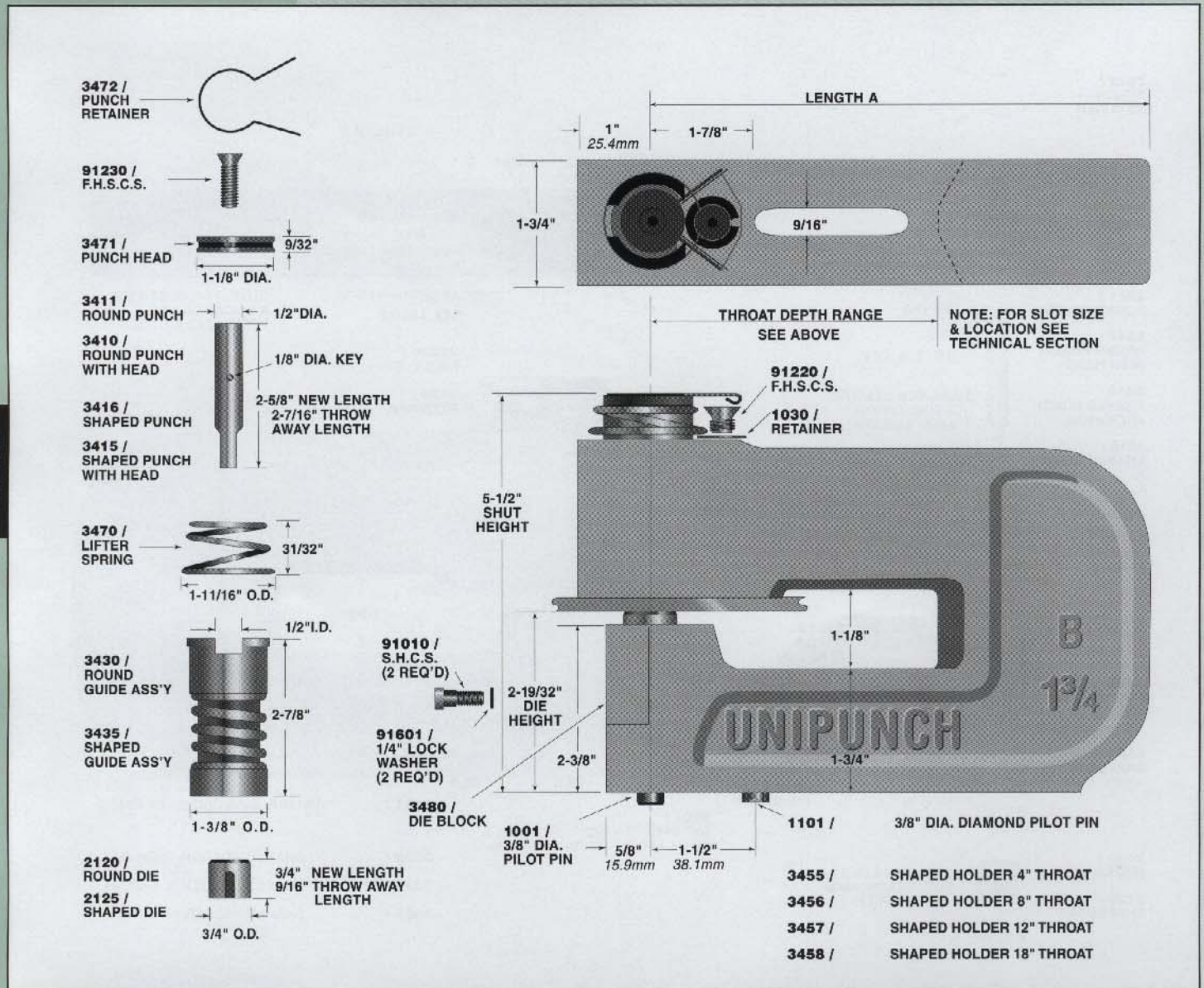
MIN. DIE CLEARANCE: .006" (.15mm)
 MAX. PUNCH DIAMETER: .5000" (12.70mm)
 MIN. PUNCH DIAMETER: .1250" (3.18mm)
 MAX. SQUARE: .353" (8.96mm)
 MIN. SHAPE DIMENSION: .0937" (2.38mm)
 MAX. MATERIAL THICKNESS (STAINLESS STEEL): 1/16" (1.6mm)

KITS AND SHIMS

Shaped hole conversion kit:	7136 /
Key kit:	9317 /
Hardware kit:	9372 /
Punch shim:	1081-12 pk. / 1081-48 pk. / 1/16" thk./3 max.
Die shim:	1091-12 pk. / 1091-48 pk. / 1/16" thk./3 max.

	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH & DIE	4B-1 ³ / ₄ -LPD	3403-LPD		4SB-1 ³ / ₄ -LPD	3405-LPD		4"	7"	13.5 lbs.
	8B-1 ³ / ₄ -LPD	3400-LPD		8SB-1 ³ / ₄ -LPD	3406-LPD		8"	11"	17.5 lbs.
	12B-1 ³ / ₄ -LPD	3401-LPD		12SB-1 ³ / ₄ -LPD	3407-LPD		12"	15"	20 lbs.
	18B-1 ³ / ₄ -LPD	3402-LPD		18SB-1 ³ / ₄ -LPD	3408-LPD		18"	21"	31.5 lbs.
COMPLETE UNITS (Includes Punch & Die)	4B-1 ³ / ₄	3403		4SB-1 ³ / ₄	3405		4"	7"	14 lbs.
	8B-1 ³ / ₄	3400		8SB-1 ³ / ₄	3406		8"	11"	18 lbs.
	12B-1 ³ / ₄	3401		12SB-1 ³ / ₄	3407		12"	15"	21.5 lbs.
	18B-1 ³ / ₄	3402		18SB-1 ³ / ₄	3408		18"	21"	32 lbs.

*To order a shaped unit with round punch & die, add the suffix "- RPD"



UNIPUNCH

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