

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	5-1/2" (139.7mm)
MIN. SHUT HEIGHT:	5-5/16" (134.9mm)
UNIT OPEN HEIGHT:	5-7/8" (149.2mm)
DIE HEIGHT:	2-19/32" (65.9mm)
MATERIAL FEED CLEARANCE:	7/32" (5.5mm)
MAX. MATERIAL THICKNESS (MILD STEEL):	10 GA. / .134" (3.4mm)

MIN. DIE CLEARANCE:	.006" (.15mm)
MAX. PUNCH DIAMETER:	.3750" (9.52mm)
MIN. PUNCH DIAMETER:	.0937" (2.38mm)
MAX. SQUARE:	.265" (6.73mm)
MIN. SHAPE DIMENSION:	.0937" (2.38mm)
MAX. MATERIAL THICKNESS (STAINLESS STEEL):	1/16" (1.6mm)

B-1 1/4"

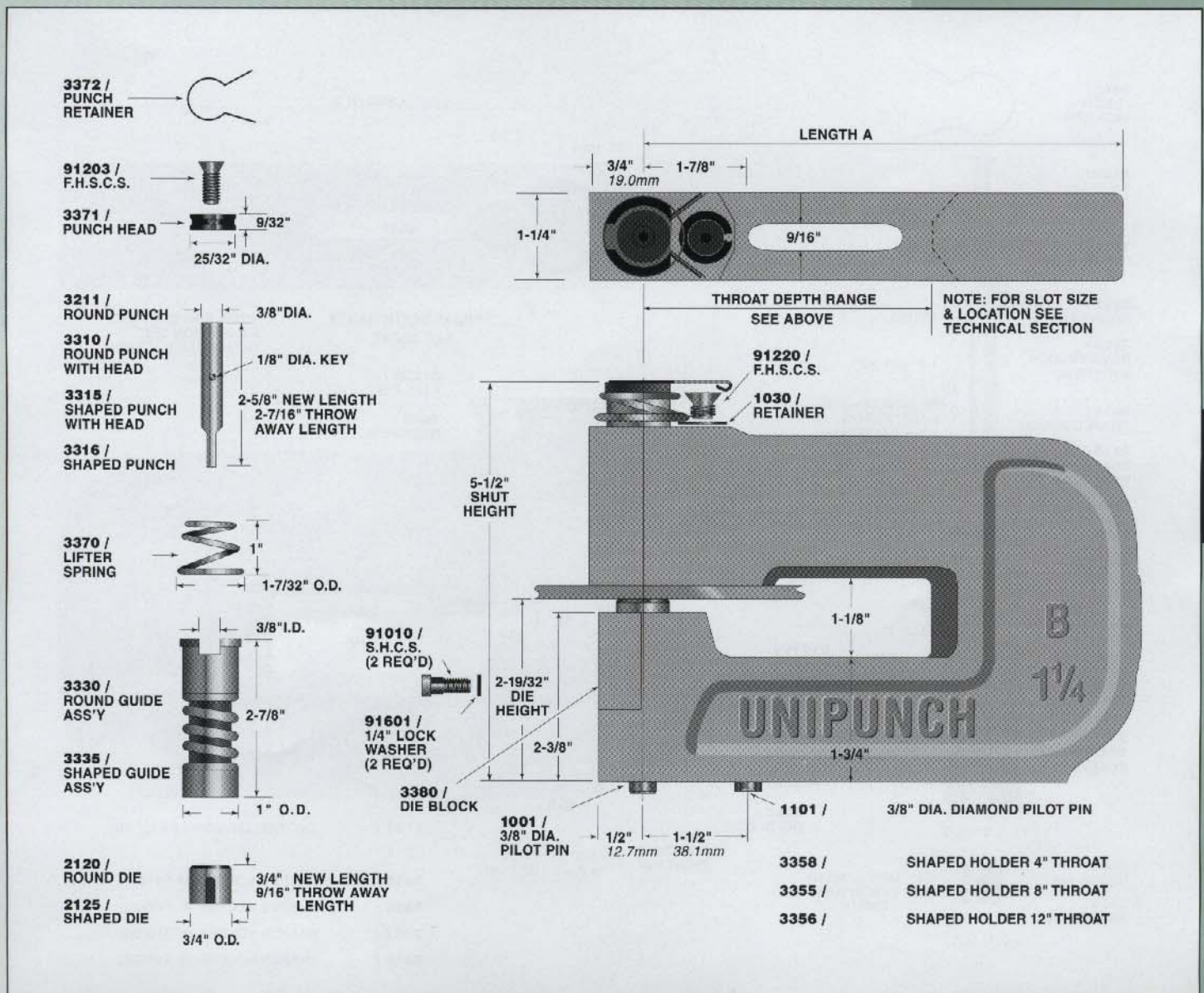
31.8mm width

	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH & DIE	4B-1 1/4-LPD	3303-LPD		4SB-1 1/4-LPD	3305-LPD		4"	7"	8 lbs.
	8B-1 1/4-LPD	3300-LPD		8SB-1 1/4-LPD	3306-LPD		8"	11"	11 lbs.
	12B-1 1/4-LPD	3301-LPD		12SB-1 1/4-LPD	3307-LPD		12"	15"	15 lbs.
COMPLETE UNITS (Includes Punch & Die)	4B-1 1/4	3303		4SB-1 1/4	3305		4"	7"	8.5 lbs.
	8B-1 1/4	3300		8SB-1 1/4	3306		8"	11"	11.5 lbs.
	12B-1 1/4	3301		12SB-1 1/4	3307		12"	15"	15.5 lbs.

*To order a shaped unit with round punch & die, add the suffix "- RPD"

KITS AND SHIMS

Shaped hole conversion kit:	7135 /
Key kit:	9317 /
Hardware kit:	9372 /
Punch shim:	1080-12 pk. / 1080-48 pk. / 1/16" thk./3 max.
Die shim:	1091-12 pk. / 1091-48 pk. / 1/16" thk./3 max.



B SERIES

Exacta Precision Ltd. Toll Free Tel: 1.800.268.5573 Email Info@exactapunch.com

UNIPUNCH