

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT: 5-1/2" (139.7mm)
 MIN. SHUT HEIGHT: 5-3/8" (136.5mm)
 UNIT OPEN HEIGHT: 5-7/8" (149.2mm)
 DIE HEIGHT: 2-19/32" (65.9mm)
 MATERIAL FEED CLEARANCE: 7/32" (5.5mm)
 MAX. MATERIAL THICKNESS (MILD STEEL): 10 GA. / .134" (3.4mm)

MIN. DIE CLEARANCE: .006" (.15mm)
 MAX. PUNCH DIAMETER: .3125" (7.93mm)
 MIN. PUNCH DIAMETER: .0937" (2.38mm)
 MAX. SQUARE: N.A.
 MIN. SHAPE DIMENSION: N.A.
 MAX. MATERIAL THICKNESS (STAINLESS STEEL): 1/16" (1.6mm)

BX-3/4"

19mm width

	ROUND UNITS			COMMON DIMENSIONS		
	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH & DIE	4BX-3/4-LPD	3000-LPD		4"	7"	5.75 lbs.
	8BX-3/4-LPD	3001-LPD		8"	11"	7.75 lbs.
COMPLETE UNITS (Includes Punch & Die)	4BX-3/4	3000		4"	7"	6 lbs.
	8BX-3/4	3001		8"	11"	8 lbs.

BX KITS AND SHIMS

Key kit: N.A.
 Hardware kit: 9370 /
 Punch shim: 1089-12 pk. /
 1089-48 pk. /
 1/16" thk./3 max.
 Die shim: N.A.

BX-3/4 Unit for Round Holes Only

3033 /
STRIPPER
BOLT
(2 REQ'D)



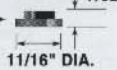
3032 /
RETAINER PLATE



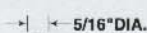
91203 /
F.H.S.C.S.



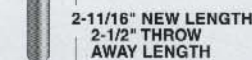
3171 /
PUNCH HEAD



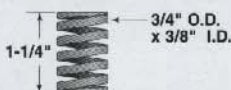
3111 /
ROUND PUNCH



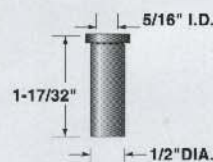
3110 /
ROUND PUNCH
WITH HEAD



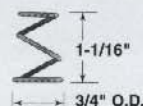
3040 /
STRIPPER
SPRING



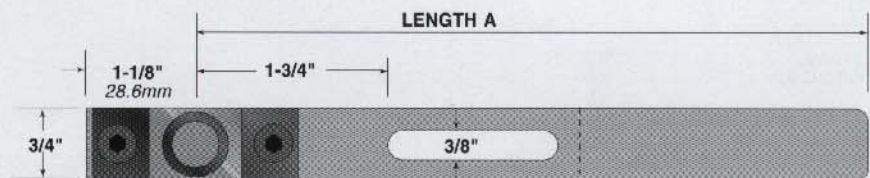
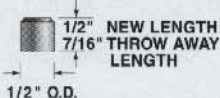
3030 /
GUIDE



4273 /
LIFTER SPRING

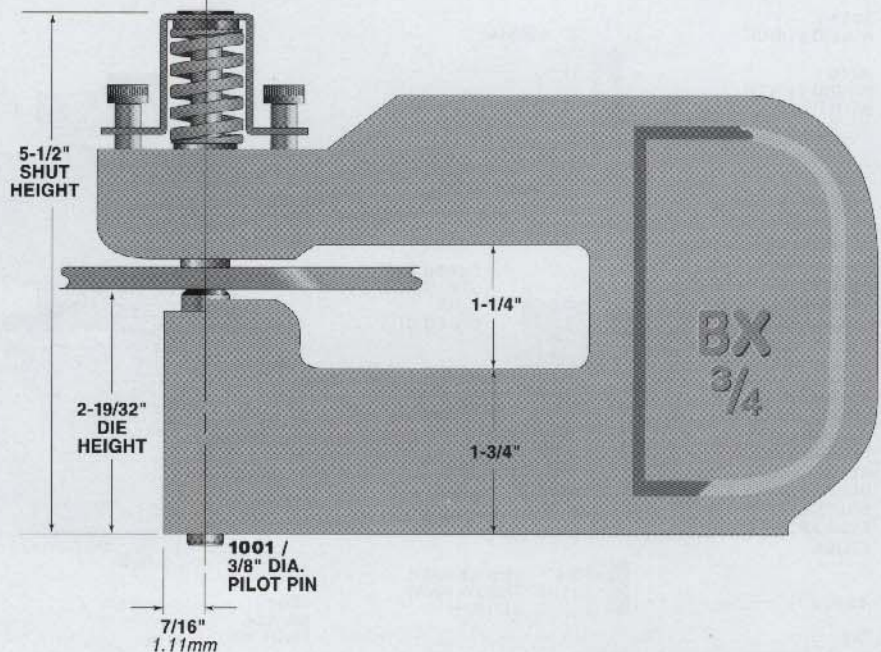


3121 /
DIE



THROAT DEPTH RANGE
SEE ABOVE

NOTE: FOR SLOT SIZE
& LOCATION SEE
TECHNICAL SECTION



3050 /

SHAPED HOLDER 4" THROAT

3051 /

SHAPED HOLDER 8" THROAT