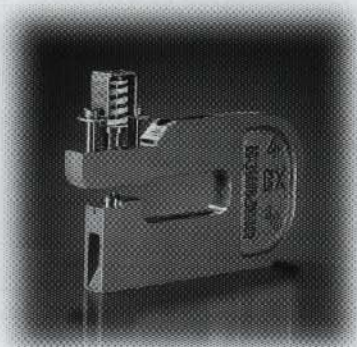


B Series

**Compact Units for lighter fabrication.
Standard 5 1/2" shut height and 2 19/32" die height.**



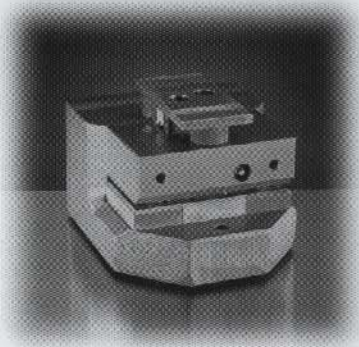
B Series Punching and Notching Units are designed for press equipment with limited Die space. Round and shaped holes are available up to 3 1/2" in diameter.



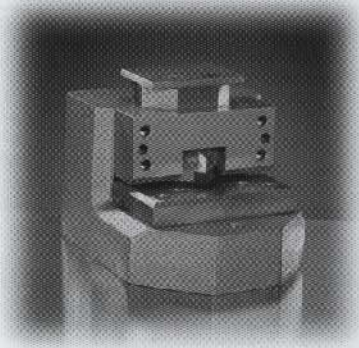
"B" Units also offer you a wide range of standard holder widths and throat depths with round or shaped Punches and Dies. Strong stripping springs and rugged holders insure uniform holes. Units feature quick-change Die Block retention and easy die removal.



Corner Notching Units



Edge Notching Units



Vee Notching Units

Notching Units for mild steel up to 10 ga. thick

- 5" x 5" max. Corner Notches
- 3" x 8" max. Edge Notches
- 1" and 1 1/2" 90° Vee Notches

B SERIES



Unipunch B Series Punches and Dies

- A-2 tool steel Punches extend tool life up to 40% and are resistant to chipping and cracking.
- Two-piece Punch design—have removable heads for using "shims" to restore full length after sharpening.

UNIPUNCH

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