

D S E R I E S

For Stainless Steel Punching

DH-3 / SDH-3

Parts Description	Cat. No.	Price
Round Punch	17207	
Round Die	2524	
Shaped Punch	17215	
Shaped Die	2529	

Note: For all other components, see AH-3 unit page 37 for parts listing.

DH-3" (76.2mm width)

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	8-3/8" (212.7mm)	MAX. PUNCH DIAMETER:	1.1250" (28.57mm)
MIN. SHUT HEIGHT:	8-3/16" (208.0mm)	MIN. PUNCH DIAMETER:	.3750" (9.53mm)
UNIT OPEN HEIGHT:	9-5/8" (244.5mm)	MAX. SQUARE:	.795" (20.19mm)
DIE HEIGHT:	3-1/2" (88.9mm)	MIN. SHAPE DIMENSION:	.1250" (3.18mm)
MATERIAL FEED CLEARANCE:	5/8" (15.9mm)	MAX. MAT. THK. (S.S.):	1/4" (6.4mm)
MIN. DIE CLEARANCE:	.018" (.46mm)		31 TONS MAX.

Note: 25% of material thickness is suggested die clearance

COMPLETE ROUND UNITS

Model No.	Catalog No.	Price
8DH-3	17251	
12DH-3	17252	

To order a unit less punch and die, add the suffix "-LPD".

COMPLETE SHAPED UNITS

Model No.	Catalog No.	Price
8SDH-3	17255	
12SDH-3	17256	

To order a shaped unit with round punch & die, add the suffix "-RPD".

COMMON DIMENSIONS

Throat Depth	Length A	Shipping Weight
8"	11"	43 lbs.
12"	15"	50 lbs.

A SERIES

DH-3 1/2 / SDH-3 1/2

Parts Description	Cat. No.	Price
Round Punch	17307	
Round Die	2520	
Shaped Punch	17314	
Shaped Die	2525	

Note: For all other components, see AH-3 1/2 unit page 38 for parts listing.

DH-3 1/2" (88.9mm width)

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	8-3/8" (212.7mm)	MAX. PUNCH DIAMETER:	1.5000" (38.10mm)
MIN. SHUT HEIGHT:	8-3/16" (208.0mm)	MIN. PUNCH DIAMETER:	.5000" (12.70mm)
UNIT OPEN HEIGHT:	9-3/8" (238.1mm)	MAX. SQUARE:	1.060" (26.92mm)
DIE HEIGHT:	3-1/2" (88.9mm)	MIN. SHAPE DIMENSION:	.1250" (3.18mm)
MATERIAL FEED CLEARANCE:	5/8" (15.9mm)	MAX. MAT. THK. (S.S.):	1/4" (6.4mm)
MIN. DIE CLEARANCE:	.018" (.46mm)		42 TONS MAX.

Note: 25% of material thickness is suggested die clearance

COMPLETE ROUND UNITS

Model No.	Catalog No.	Price
8DH-3 1/2	17354	
12DH-3 1/2	17355	
18DH-3 1/2	17356	

To order a unit less punch and die, add the suffix "-LPD".

COMPLETE SHAPED UNITS

Model No.	Catalog No.	Price
8SDH-3 1/2	17358	
12SDH-3 1/2	17359	
18SDH-3 1/2	17360	

To order a shaped unit with round punch & die, add the suffix "-RPD".

COMMON DIMENSIONS

Throat Depth	Length A	Shipping Weight
8"	11 3/4"	75 lbs.
12"	15 3/4"	85 lbs.
18"	21 3/4"	96 lbs.

UNIPUNCH

Exacta Precision Ltd. Toll Free Tel: 1.800.268.5573 Email Info@exactapunch.com