

SPECIFICATIONS & OPERATING INSTRUCTIONS

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|---------------------------------------|-------------------|--|-------------------|
| OPERATING SHUT HEIGHT: | 8-3/8" (212.7mm) | MIN. DIE CLEARANCE: | .018" (.46mm) |
| MIN. SHUT HEIGHT: | 8-3/16" (208.0mm) | MAX. PUNCH DIAMETER: | 1.1250" (28.57mm) |
| UNIT OPEN HEIGHT: | 9-5/16" (236.5mm) | MIN. PUNCH DIAMETER: | .2500" (6.35mm) |
| DIE HEIGHT: | 3-1/2" (88.9mm) | MAX. SQUARE: | .795" (20.19mm) |
| MATERIAL FEED CLEARANCE: | 7/8" (22.2mm) | MIN. SHAPE DIMENSION: | .1875" (4.76mm) |
| MAX. MATERIAL THICKNESS (MILD STEEL): | 3/4" (19.0mm) | MAX. MATERIAL THICKNESS (STAINLESS STEEL): | 5/32" (4.0mm) |

AD-4"

101.6mm width

| | ROUND UNITS | | | *SHAPED UNITS | | | COMMON DIMS. | | |
|--|-------------|-------------|-------|---------------|-------------|-------|--------------|----------|-----------------|
| | Model No. | Catalog No. | Price | Model No. | Catalog No. | Price | Throat Depth | Length A | Shipping Weight |
| BASE ASSEMBLIES LESS PUNCH & DIE | 8AD-4-LPD | 2630-LPD | | 8SAD-4-LPD | 2635-LPD | | 8" | 11 3/4" | 72 lbs. |
| | 12AD-4-LPD | 2631-LPD | | 12SAD-4-LPD | 2636-LPD | | 12" | 15 3/4" | 82 lbs. |
| | 18AD-4-LPD | 2632-LPD | | 18SAD-4-LPD | 2637-LPD | | 18" | 21 3/4" | 97 lbs. |
| COMPLETE UNITS (Includes Punch & Die) | 8AD-4 | 2630 | | 8SAD-4 | 2635 | | 8" | 11 3/4" | 75 lbs. |
| | 12AD-4 | 2631 | | 12SAD-4 | 2636 | | 12" | 15 3/4" | 85 lbs. |
| | 18AD-4 | 2632 | | 18SAD-4 | 2637 | | 18" | 21 3/4" | 100 lbs. |

KITS AND SHIMS

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|---------------------------------|--------|
| Shaped hole conversion kit: | N.A. |
| Key kit: | 9310 / |
| Hardware kit: | 9362 / |
| Punch shim: | N.A. |
| Die shim: | N.A. |
| Guide bushing installation kit: | 2065 / |

*To order a shaped unit with round punch & die, add the suffix "- RPD"

