

AH-3 1/2"

88.9mm width

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	8-3/8" (212.7mm)
MIN. SHUT HEIGHT:	8-3/16" (208.0mm)
UNIT OPEN HEIGHT:	9-3/8" (238.1mm)
DIE HEIGHT:	3-1/2" (88.9mm)
MATERIAL FEED CLEARANCE:	5/8" (15.9mm)
MIN. DIE CLEARANCE:	.018" (.46mm)
MAX. MAT. THK. (M.S.):	1/2" (12.7mm)

MAX. PUNCH DIAMETER:	1.250" (31.75mm) in 1/2" (12.7mm) M.S.
	2.000" (50.8mm) in 1/4" (6.4mm) M.S.
MIN. PUNCH DIAMETER:	.5000" (12.7mm)
MAX. SQUARE:	1.414" (35.9mm)
MIN. SHAPE DIMENSION:	.1250" (3.18mm)
MAX. MAT. THK. (S.S.):	5/32" (4.0mm)

KITS AND SHIMS

Shaped hole conversion kit:	7131 /
Key kit:	9308 /
Hardware kit:	9360 /
Punch shim:	1109-12 pk. / 1109-48 pk. / 1/16" thk./3 max.
Die shim:	1095 / 1/16" thk./2 max.
Guide bushing installation kit:	2065 /

	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE ASSEMBLIES LESS PUNCH & DIE	8AH-3 1/2-LPD	2500-LPD		8SAH-3 1/2-LPD	2505-LPD		8"	12"	40 lbs.
	12AH-3 1/2-LPD	2501-LPD		12SAH-3 1/2-LPD	2506-LPD		12"	16"	47 lbs.
	18AH-3 1/2-LPD	2502-LPD		18SAH-3 1/2-LPD	2507-LPD		18"	22"	56 lbs.
COMPLETE UNITS (Includes Punch & Die)	8AH-3 1/2	2500		8SAH-3 1/2	2505		8"	12"	43 lbs.
	12AH-3 1/2	2501		12SAH-3 1/2	2506		12"	16"	50 lbs.
	18AH-3 1/2	2502		18SAH-3 1/2	2507		18"	22"	59 lbs.

*To order a shaped unit with round punch & die, add the suffix "- RPD"

