

SPECIFICATIONS & OPERATING INSTRUCTIONS

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|--------------------------|-------------------|
| OPERATING SHUT HEIGHT: | 8-3/8" (212.7mm) |
| MIN. SHUT HEIGHT: | 8-3/16" (208.0mm) |
| UNIT OPEN HEIGHT: | 9-5/8" (244.5mm) |
| DIE HEIGHT: | 3-1/2" (88.9mm) |
| MATERIAL FEED CLEARANCE: | 5/8" (15.9mm) |
| MIN. DIE CLEARANCE: | .018" (.46mm) |
| MAX. MAT. THK. (M.S.): | 1/2" (12.7mm) |

| | |
|------------------------|---|
| MAX. PUNCH DIAMETER: | 1.1250" (28.57mm) in 1/2" (12.7mm) M.S. |
| | 1.3750" (34.92mm) in 1/4" (6.4mm) M.S. |
| MIN. PUNCH DIAMETER: | .3750" (9.53mm) |
| MAX. SQUARE: | .972" (24.68mm) |
| MIN. SHAPE DIMENSION: | .1250" (3.18mm) |
| MAX. MAT. THK. (S.S.): | 5/32" (4.00mm) |

AH-3"

76.2mm width

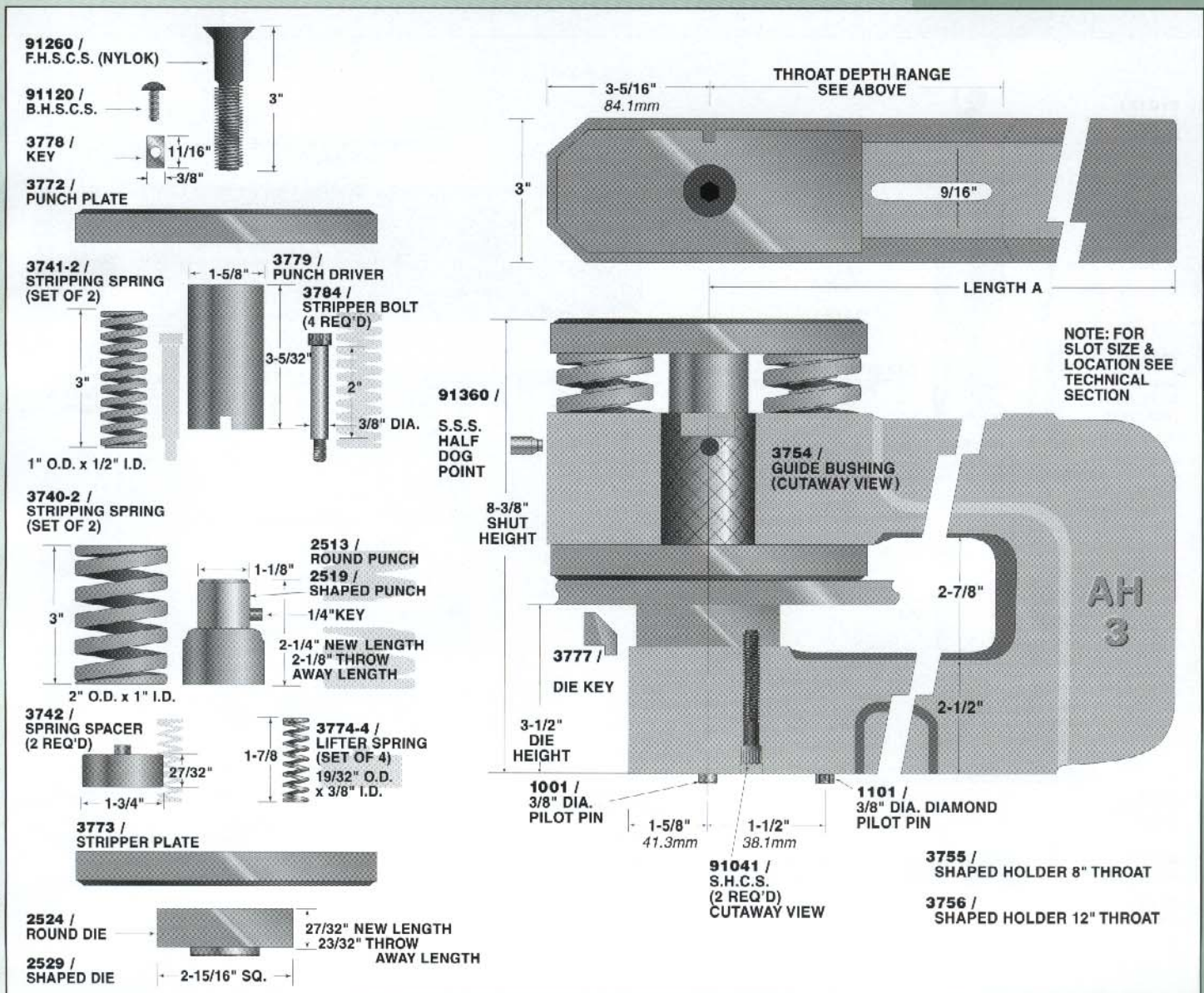
| | ROUND UNITS | | | *SHAPED UNITS | | | COMMON DIMS. | | |
|--|-------------|-------------|-------|---------------|-------------|-------|--------------|----------|-----------------|
| | Model No. | Catalog No. | Price | Model No. | Catalog No. | Price | Throat Depth | Length A | Shipping Weight |
| BASE ASSEMBLIES LESS PUNCH & DIE | 8AH-3-LPD | 3700-LPD | | 8SAH-3-LPD | 3705-LPD | | 8" | 11 1/2" | 73 lbs. |
| | 12AH-3-LPD | 3701-LPD | | 12SAH-3-LPD | 3706-LPD | | 12" | 15 1/2" | 83 lbs. |
| COMPLETE UNITS (Includes Punch & Die) | 8AH-3 | 3700 | | 8SAH-3 | 3705 | | 8" | 11 1/2" | 75 lbs. |
| | 12AH-3 | 3701 | | 12SAH-3 | 3706 | | 12" | 15 1/2" | 85 lbs. |

*To order a shaped unit with round punch & die, add the suffix "- RPD"

KITS AND SHIMS

All AH-3 units furnished with Shaped Driver

| | |
|---------------------------------|-----------------------------|
| Key kit: | 9307 / |
| Hardware kit: | 9359 / |
| Punch shim: | 3709 / 1/16" thk./2 max. |
| Die shim: | N.A. |
| Guide bushing installation kit: | 2065 / |



A SERIES