

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	8-3/8" (212.7mm)
MIN. SHUT HEIGHT:	8-3/16" (208.0mm)
UNIT OPEN HEIGHT:	9-1/8" (231.8mm)
DIE HEIGHT:	3-1/2" (88.9mm)
MATERIAL FEED CLEARANCE:	7/16" (11.1mm)
MAX. MATERIAL THICKNESS (MILD STEEL):	1/4" (6.4mm)

MIN. DIE CLEARANCE:	.012" (.30mm)
MAX. PUNCH DIAMETER:	.8750" (22.22mm)
MIN. PUNCH DIAMETER:	.1875" (4.76mm)
MAX. SQUARE:	.618" (15.69mm)
MIN. SHAPE DIMENSION:	.1250" (3.18mm)
MAX. MATERIAL THICKNESS (STAINLESS STEEL):	1/8" (3.18mm)

AJ-2"

50.8mm width

	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH, DIE AND DIE ADAPTER	4AJ-2P-LPD	14300P-LPD		4SAJ-2P-LPD	14305P-LPD		4"	7"	18 lbs.
	8AJ-2P-LPD	14301P-LPD		8SAJ-2P-LPD	14306P-LPD		8"	11"	22 lbs.
	12AJ-2P-LPD	14302P-LPD		12SAJ-2P-LPD	14307P-LPD		12"	15"	27 lbs.
	18AJ-2P-LPD	14303P-LPD		18SAJ-2P-LPD	14308P-LPD		18"	21"	37 lbs.
BASE UNITS LESS PUNCH & DIE (Includes Die Adapter)	4AJ-2A-LPD	14300A-LPD		4SAJ-2A-LPD	14305A-LPD		4"	7"	18.5 lbs.
	8AJ-2A-LPD	14301A-LPD		8SAJ-2A-LPD	14306A-LPD		8"	11"	22.5 lbs.
	12AJ-2A-LPD	14302A-LPD		12SAJ-2A-LPD	14307A-LPD		12"	15"	27.5 lbs.
	18AJ-2A-LPD	14303A-LPD		18SAJ-2A-LPD	14308A-LPD		18"	21"	37.5 lbs.
COMPLETE UNITS WITH DIE ADAPTER (Includes Punch & Die)	4AJ-2 A	14300A		4SAJ-2 A	14305A		4"	7"	19 lbs.
	8AJ-2 A	14301A		8SAJ-2 A	14306A		8"	11"	23 lbs.
	12AJ-2 A	14302A		12SAJ-2 A	14307A		12"	15"	28 lbs.
	18AJ-2 A	14303A		18SAJ-2 A	14308A		18"	21"	38 lbs.
COMPLETE UNITS WITH PEDESTAL DIE (Includes Punch)	4AJ-2 P	14300P		4SAJ-2 P	14305P		4"	7"	19 lbs.
	8AJ-2 P	14301P		8SAJ-2 P	14306P		8"	11"	23 lbs.
	12AJ-2 P	14302P		12SAJ-2 P	14307P		12"	15"	28 lbs.
	18AJ-2 P	14303P		18SAJ-2 P	14308P		18"	21"	38 lbs.

KITS AND SHIMS

Shaped hole conversion kit:	7124 /
Key kit:	9322 /
Hardware kit:	9377 /
Punch shim:	N.A.
Pedestal/Adapter	
Die shim:	1119-12 pk. / 1119-48 pk. / 1/16" thk./3 max.

*To order shaped unit w/ round punch & die, add suffix "-RPD".

