

AJ-1 1/2"

38.1mm width

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	8-3/8" (212.7mm)	MIN. DIE CLEARANCE:	.012" (.30 mm)
MIN. SHUT HEIGHT:	8-3/16" (208.0mm)	MAX. PUNCH DIAMETER:	.6250" (15.87mm)
UNIT OPEN HEIGHT:	9-1/8" (231.8mm)	MIN. PUNCH DIAMETER:	.1250" (3.18mm)
DIE HEIGHT:	3-1/2" (88.9mm)	MAX. SQUARE:	.441" (11.20mm)
MATERIAL FEED CLEARANCE:	7/16" (11.1mm)	MIN. SHAPE DIMENSION:	.0937" (2.38mm)
MAX. MATERIAL THICKNESS (MILD STEEL):	1/4" (6.4mm)	MAX. MATERIAL THICKNESS (STAINLESS STEEL):	1/8" (3.18mm)

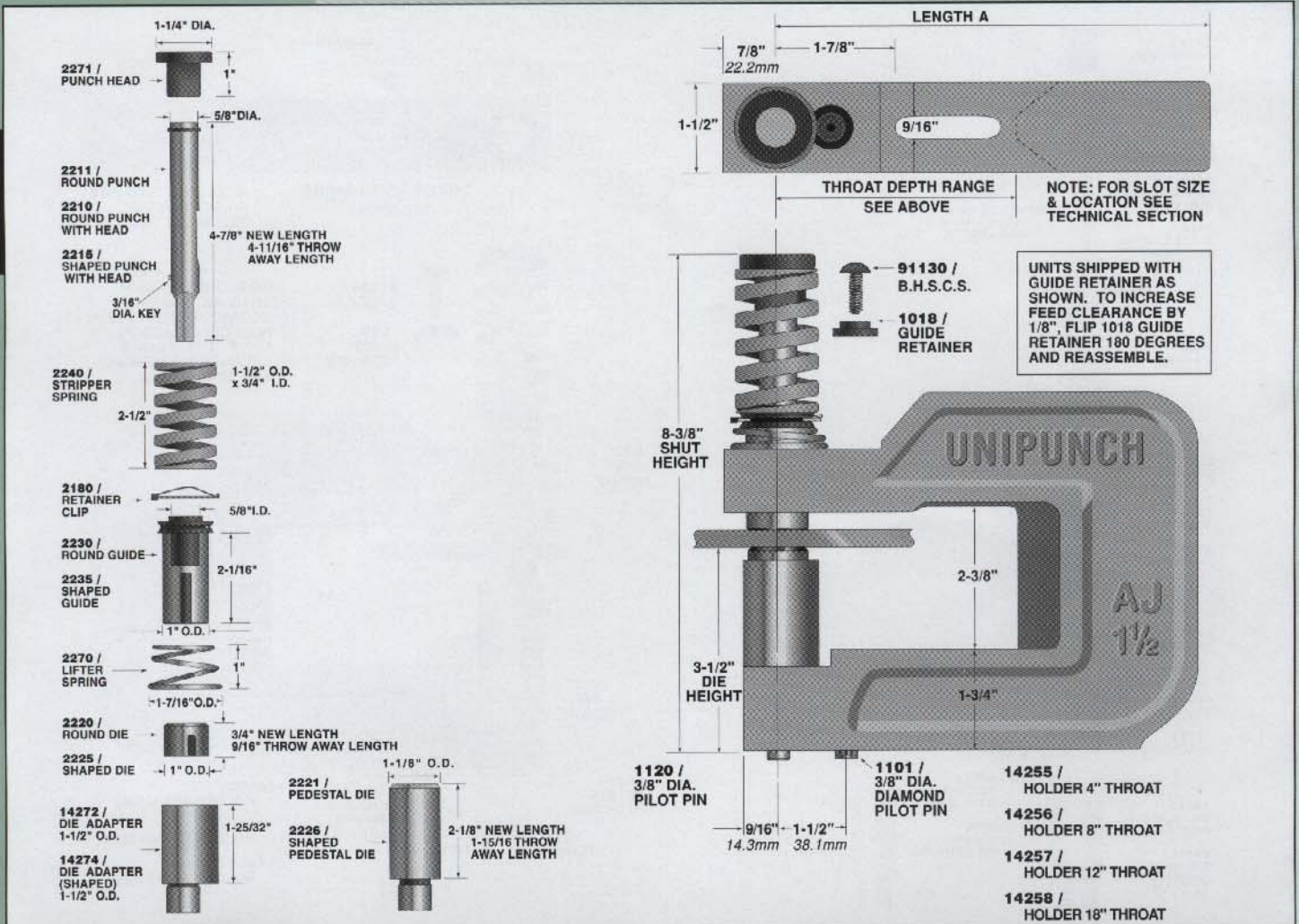
KITS AND SHIMS

Shaped hole conversion kit:	7123 /
Key kit:	9322 /
Hardware kit:	9377 /
Punch shim:	N.A.
Pedestal/Adapter	
Die shim:	1118-12 pk. / 1118-48 pk. / 1/16" thk./3 max.

*To order shaped unit w/ round punch & die, add suffix "-RPD".

	ROUND UNITS			"SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH, DIE AND DIE ADAPTER	4AJ-1 1/2P-LPD	14200P-LPD		4SAJ-1 1/2P-LPD	14205P-LPD		4"	7"	13 lbs.
	8AJ-1 1/2P-LPD	14201P-LPD		8SAJ-1 1/2P-LPD	14206P-LPD		8"	11"	16 lbs.
	12AJ-1 1/2P-LPD	14202P-LPD		12SAJ-1 1/2P-LPD	14207P-LPD		12"	15"	19 lbs.
	18AJ-1 1/2P-LPD	14203P-LPD		18SAJ-1 1/2P-LPD	14208P-LPD		18"	21"	27 lbs.
BASE UNITS LESS PUNCH & DIE (Includes Die Adapter)	4AJ-1 1/2A-LPD	14200A-LPD		4SAJ-1 1/2A-LPD	14205A-LPD		4"	7"	13.5 lbs.
	8AJ-1 1/2A-LPD	14201A-LPD		8SAJ-1 1/2A-LPD	14206A-LPD		8"	11"	16.5 lbs.
	12AJ-1 1/2A-LPD	14202A-LPD		12SAJ-1 1/2A-LPD	14207A-LPD		12"	15"	19.5 lbs.
	18AJ-1 1/2A-LPD	14203A-LPD		18SAJ-1 1/2A-LPD	14208A-LPD		18"	21"	27.5 lbs.
COMPLETE UNITS WITH DIE ADAPTER (Includes Punch & Die)	4AJ-1 1/2 A	14200A		4SAJ-1 1/2 A	14205A		4"	7"	14 lbs.
	8AJ-1 1/2 A	14201A		8SAJ-1 1/2 A	14206A		8"	11"	17 lbs.
	12AJ-1 1/2 A	14202A		12SAJ-1 1/2 A	14207A		12"	15"	20 lbs.
	18AJ-1 1/2 A	14203A		18SAJ-1 1/2 A	14208A		18"	21"	28 lbs.
COMPLETE UNITS WITH PEDESTAL DIE (Includes Punch)	4AJ-1 1/2 P	14200P		4SAJ-1 1/2 P	14205P		4"	7"	14 lbs.
	8AJ-1 1/2 P	14201P		8SAJ-1 1/2 P	14206P		8"	11"	17 lbs.
	12AJ-1 1/2 P	14202P		12SAJ-1 1/2 P	14207P		12"	15"	20 lbs.
	18AJ-1 1/2 P	14203P		18SAJ-1 1/2 P	14208P		18"	21"	28 lbs.

A SERIES



UNIPUNCH

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