

AJ-1[®]

25.4mm width

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	8-3/8" (212.7mm)
MIN. SHUT HEIGHT:	8-3/16" (208.0mm)
UNIT OPEN HEIGHT:	9-1/8" (231.8mm)
DIE HEIGHT:	3-1/2" (88.9mm)
MATERIAL FEED CLEARANCE:	7/16" (11.1mm)
MIN. DIE CLEARANCE:	.012" (.30mm)
MAX. MAT. THK. (M.S.):	1/4" (6.4mm)

MAX. PUNCH DIAMETER:	.3125" (7.94mm) in 1/4" (6.4mm) M.S. .4375" (11.11mm) in 1/8" (3.18mm) S.S.
MIN. PUNCH DIAMETER:	.0937" (2.38mm)
MAX. SQUARE:	.309" (7.85mm)
MIN. SHAPE DIMENSION:	.0937" (2.38mm)
MAX. MAT. THK. (S.S.):	1/8" (3.18mm)

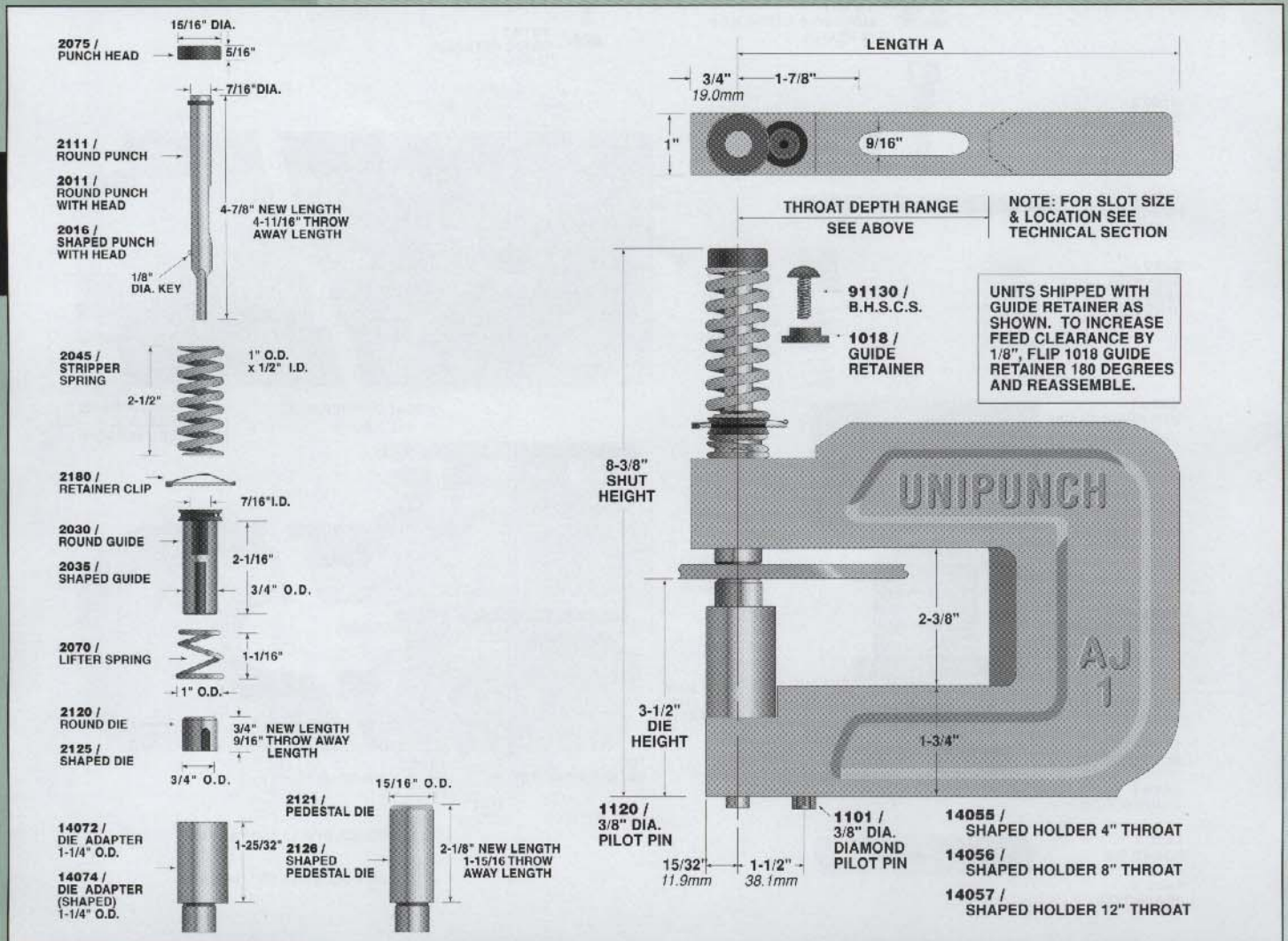
KITS AND SHIMS

Shaped hole conversion kit:	7121 /
Key kit:	9322 /
Hardware kit:	9377 /
Punch shim:	N.A.
Pedestal/Adapter Die shim:	1117-12 pk. / 1117-48 pk. / 1/16" thk./3 max.

*To order shaped unit w/ round punch & die, add suffix "-RPD".

	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH, DIE AND DIE ADAPTER	4AJ-1P-LPD	1400P-LPD		4SAJ-1P-LPD	14005P-LPD		4"	7"	7.5 lbs.
	8AJ-1P-LPD	14001P-LPD		8SAJ-1P-LPD	14006P-LPD		8"	11"	9.5 lbs.
	12AJ-1P-LPD	14002P-LPD		12SAJ-1P-LPD	14007P-LPD		12"	15"	13 lbs.
BASE UNITS LESS PUNCH & DIE (Includes Die Adapter)	4AJ-1A-LPD	14000A-LPD		4SAJ-1A-LPD	14005A-LPD		4"	7"	8.0 lbs.
	8AJ-1A-LPD	14001A-LPD		8SAJ-1A-LPD	14006A-LPD		8"	11"	10.0 lbs.
	12AJ-1A-LPD	14002A-LPD		12SAJ-1A-LPD	14007A-LPD		12"	15"	13.5 lbs.
COMPLETE UNITS WITH DIE ADAPTER (Includes Punch & Die)	4AJ-1 A	14000A		4SAJ-1 A	14005A		4"	7"	8.5 lbs.
	8AJ-1 A	14001A		8SAJ-1 A	14006A		8"	11"	10.5 lbs.
	12AJ-1 A	14002A		12SAJ-1 A	14007A		12"	15"	14 lbs.
COMPLETE UNITS WITH PEDESTAL DIE (Includes Punch)	4AJ-1 P	14000P		4SAJ-1 P	14005P		4"	7"	8.5 lbs.
	8AJ-1 P	14001P		8SAJ-1 P	14006P		8"	11"	10.5 lbs.
	12AJ-1 P	14002P		12SAJ-1 P	14007P		12"	15"	14 lbs.

A SERIES



UNIPUNCH

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