

# SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	8-3/8" (212.7mm)
MIN. SHUT HEIGHT:	8-3/16" (208.0mm)
UNIT OPEN HEIGHT:	9" (228.6mm)
DIE HEIGHT:	3-1/2" (88.9mm)
MATERIAL FEED CLEARANCE:	7/16" (11.1mm)
MIN. DIE CLEARANCE:	.012" (50.8mm)
MAX. MAT. THK. (M.S.):	1/4" (6.4mm)

MAX. PUNCH DIAMETER:	5.000" (127.00mm) in 10 GA./134" (3.40mm) M.S. 4.500" (114.30mm) in 3/16" (4.76mm) M.S. 3.500" (88.90mm) in 1/4" (6.4mm) M.S.
MIN. PUNCH DIAMETER:	2.000" (50.80mm)
MAX. SQUARE:	3.535" (89.79mm)
MIN. SHAPE DIMENSION:	.250" (6.35mm)
MAX. MAT. THK. (S.S.):	3/32" (2.4mm)

# A-8"

203.2mm width

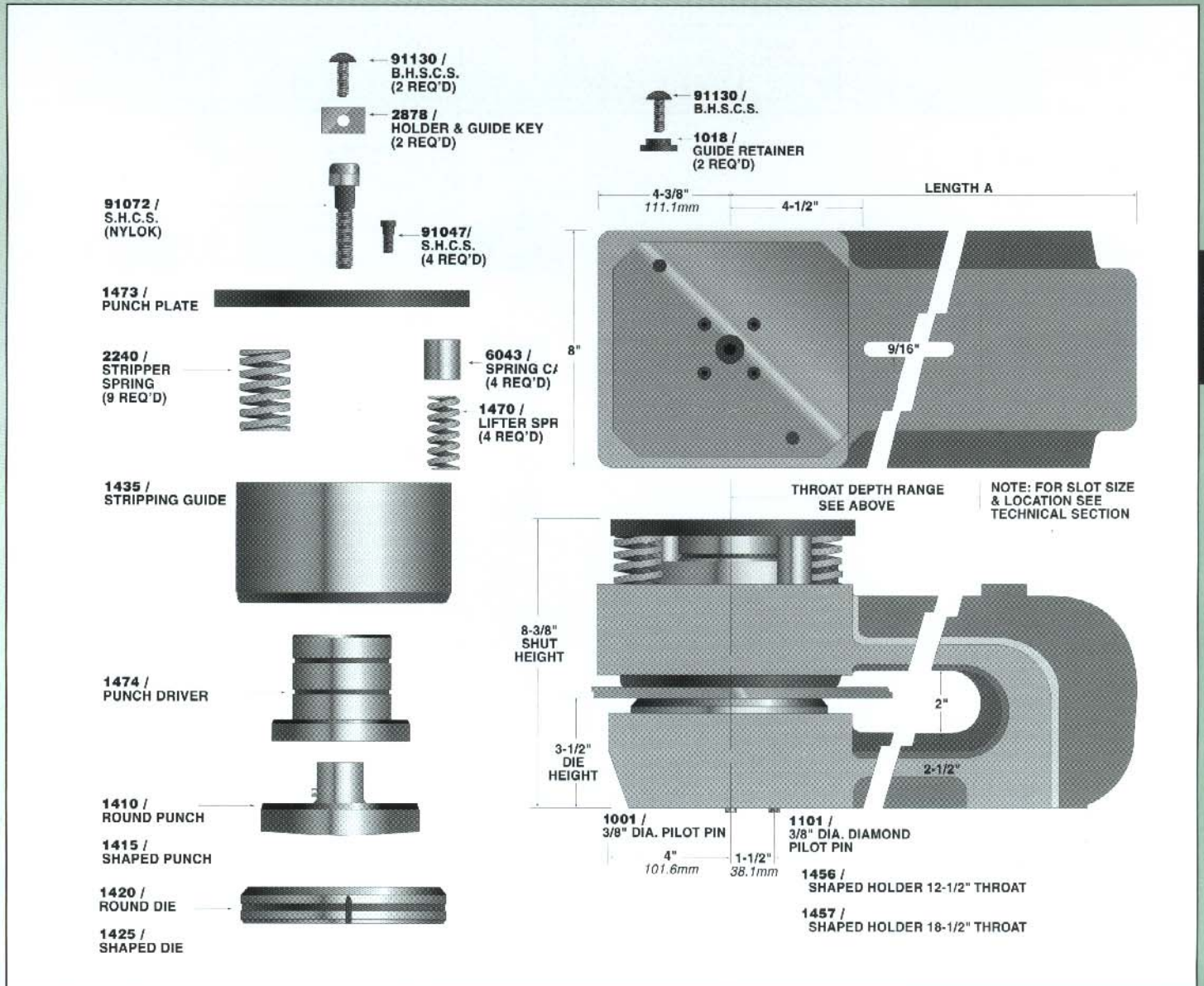
	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
<b>BASE UNITS</b> LESS PUNCH & DIE	12A-8-LPD	1401-LPD		12SA-8-LPD	1406-LPD		12 1/2"	17 1/2"	212 lbs.
	18A-8-LPD	1402-LPD		18SA-8-LPD	1407-LPD		18 1/2"	23 1/2"	267 lbs.
<b>COMPLETE UNITS</b> (Includes Punch & Die)	12A-8	1401		12SA-8	1406		12 1/2"	17 1/2"	216 lbs.
	18A-8	1402		18SA-8	1407		18 1/2"	23 1/2"	271 lbs.

## KITS AND SHIMS

All A-8 units furnished with Shaped Driver

Key kit:	9338 /
Hardware kit:	9399 /
Punch shim:	N.A.
Die shim:	N.A.

\*To order a shaped unit with round punch & die, add the suffix "- RPD"



A SERIES

Exacta Precision Ltd. Toll Free Tel: 1.800.268.5573 Email Info@exactapunch.com

**UNIPUNCH**