

A-5 1/2

139.7mm width

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	8-3/8" (212.7mm)	MIN. DIE CLEARANCE:	.012" (.30 mm)
MIN. SHUT HEIGHT:	8-3/16" (208.0mm)	MAX. PUNCH DIAMETER:	3.0000" (76.20mm)
UNIT OPEN HEIGHT:	9-1/4" (235 mm)	MIN. PUNCH DIAMETER:	1.0000" (25.40mm)
DIE HEIGHT:	3-1/2" (88.9mm)	MAX. SQUARE:	2.121" (53.87mm)
MATERIAL FEED CLEARANCE:	7/16" (11.1mm)	MIN. SHAPE DIMENSION:	.1875" (4.76mm)
MAX. MATERIAL THICKNESS (MILD STEEL):	1/4" (6.4mm)	MAX. MATERIAL THICKNESS (STAINLESS STEEL):	3/32" (2.4mm)

KITS AND SHIMS

All A-5 1/2 units furnished with Shaped Driver and Guide

Key kit:	9302 /
Hardware kit:	9354 /
Punch shim:	1109-12 pk. / 1109-48 pk. / 1/16" thk./3 max.
Die shim:	1128 / 1/16" thk./2 max.

	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH & DIE	8A-5 1/2-LPD	2830-LPD		8SA-5 1/2-LPD	2835-LPD		8 1/4"	12 1/4"	82 lbs.
	12A-5 1/2-LPD	2831-LPD		12SA-5 1/2-LPD	2836-LPD		12 1/4"	16 1/4"	94 lbs.
	18A-5 1/2-LPD	2832-LPD		18SA-5 1/2-LPD	2837-LPD		18 1/4"	22 1/4"	114.5 lbs.
COMPLETE UNITS (Includes Punch & Die)	8A-5 1/2	2830		8SA-5 1/2	2835		8 1/4"	12 1/4"	84 lbs.
	12A-5 1/2	2831		12SA-5 1/2	2836		12 1/4"	16 1/4"	96 lbs.
	18A-5 1/2	2832		18SA-5 1/2	2837		18 1/4"	22 1/4"	116 lbs.

*To order a shaped unit with round punch & die, add the suffix "- RPD"

A SERIES

