

# A-1 1/2

38.1 mm width

## SPECIFICATIONS & OPERATING INSTRUCTIONS

|                                  |                   |
|----------------------------------|-------------------|
| OPERATING SHUT HEIGHT:           | 8-3/8" (212.7mm)  |
| MIN. SHUT HEIGHT:                | 8-3/16" (208.0mm) |
| UNIT OPEN HEIGHT:                | 9-1/8" (231.8mm)  |
| DIE HEIGHT:                      | 3-1/2" (88.9mm)   |
| MATERIAL FEED CLEARANCE:         | 7/16" (11.1mm)    |
| MATERIAL THICKNESS (MILD STEEL): | 1/4" (6.4mm)      |

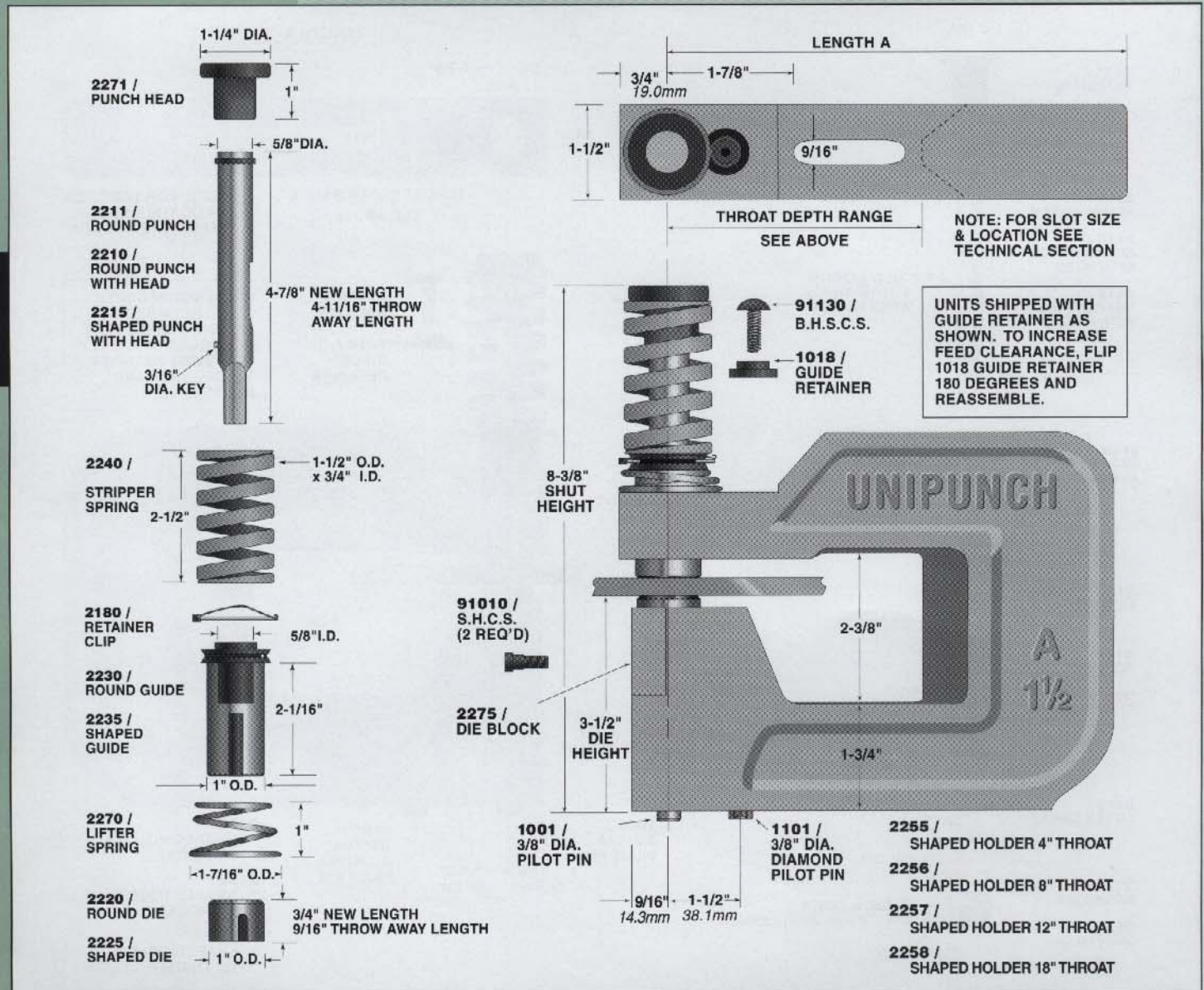
|  |                  |
|--|------------------|
| MIN. DIE CLEARANCE:                        | .006" (.15mm)    |
| MAX. PUNCH DIAMETER:                       | .6250" (15.87mm) |
| MIN. PUNCH DIAMETER:                       | .1250" (3.18mm)  |
| MAX. SQUARE:                               | .441" (11.20mm)  |
| MIN. SHAPE DIMENSION:                      | .0937" (2.38mm)  |
| MAX. MATERIAL THICKNESS (STAINLESS STEEL): | 3/32" (2.4mm)    |

### KITS AND SHIMS

|                             |   |
|-----------------------------|---|
| Shaped hole conversion kit: | 7113 /  |
| Key kit:                    | 9300 /  |
| Hardware kit:               | 9394 /  |
| Punch shim:                 | N.A.  |
| Die shim:                   | 1092-12 pk. /<br>1092-48 pk. /<br>1/16" thk./3 max. |

|  | ROUND UNITS   |             |       | *SHAPED UNITS  |             |       | COMMON DIMS. |          |                 |
|--|---------------|-------------|-------|----------------|-------------|-------|--------------|----------|-----------------|
|  | Model No.     | Catalog No. | Price | Model No.      | Catalog No. | Price | Throat Depth | Length A | Shipping Weight |
| <b>BASE UNITS<br/>LESS PUNCH &amp; DIE</b>           | 4A-1 1/2-LPD  | 2203-LPD    |       | 4SA-1 1/2-LPD  | 2205-LPD    |       | 4"           | 7"       | 13.5 lbs.       |
|  | 8A-1 1/2-LPD  | 2200-LPD    |       | 8SA-1 1/2-LPD  | 2206-LPD    |       | 8"           | 11"      | 16.5 lbs.       |
|  | 12A-1 1/2-LPD | 2201-LPD    |       | 12SA-1 1/2-LPD | 2207-LPD    |       | 12"          | 15"      | 19.5 lbs.       |
|  | 18A-1 1/2-LPD | 2202-LPD    |       | 18SA-1 1/2-LPD | 2208-LPD    |       | 18"          | 21"      | 27.5 lbs.       |
| <b>COMPLETE UNITS<br/>(Includes Punch &amp; Die)</b> | 4A-1 1/2      | 2203        |       | 4SA-1 1/2      | 2205        |       | 4"           | 7"       | 14 lbs.         |
|  | 8A-1 1/2      | 2200        |       | 8SA-1 1/2      | 2206        |       | 8"           | 11"      | 17 lbs.         |
|  | 12A-1 1/2     | 2201        |       | 12SA-1 1/2     | 2207        |       | 12"          | 15"      | 20 lbs.         |
|  | 18A-1 1/2     | 2202        |       | 18SA-1 1/2     | 2208        |       | 18"          | 21"      | 28 lbs.         |

\*To order a shaped unit with round punch & die, add the suffix "- RPD"



UNIPUNCH

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