

SPECIFICATIONS & OPERATING INSTRUCTIONS

OPERATING SHUT HEIGHT:	8-3/8" (212.7mm)	MIN. DIE CLEARANCE:	.006" (.15mm)
MIN. SHUT HEIGHT:	8-3/16" (208.0mm)	MAX. PUNCH DIAMETER:	.4375" (11.11mm)
UNIT OPEN HEIGHT:	9-1/8" (231.8mm)	MIN. PUNCH DIAMETER:	.0937" (2.38mm)
DIE HEIGHT:	3-1/2" (88.9mm)	MAX. SQUARE:	.309" (7.85mm)
MATERIAL FEED CLEARANCE:	7/16" (11.1mm)	MIN. SHAPE DIMENSION:	.0937" (2.38mm)
MAX. MATERIAL THICKNESS (MILD STEEL):	1/4" (6.4mm)	MAX. MATERIAL THICKNESS (STAINLESS STEEL):	3/32" (2.4mm)

A-1 1/4"

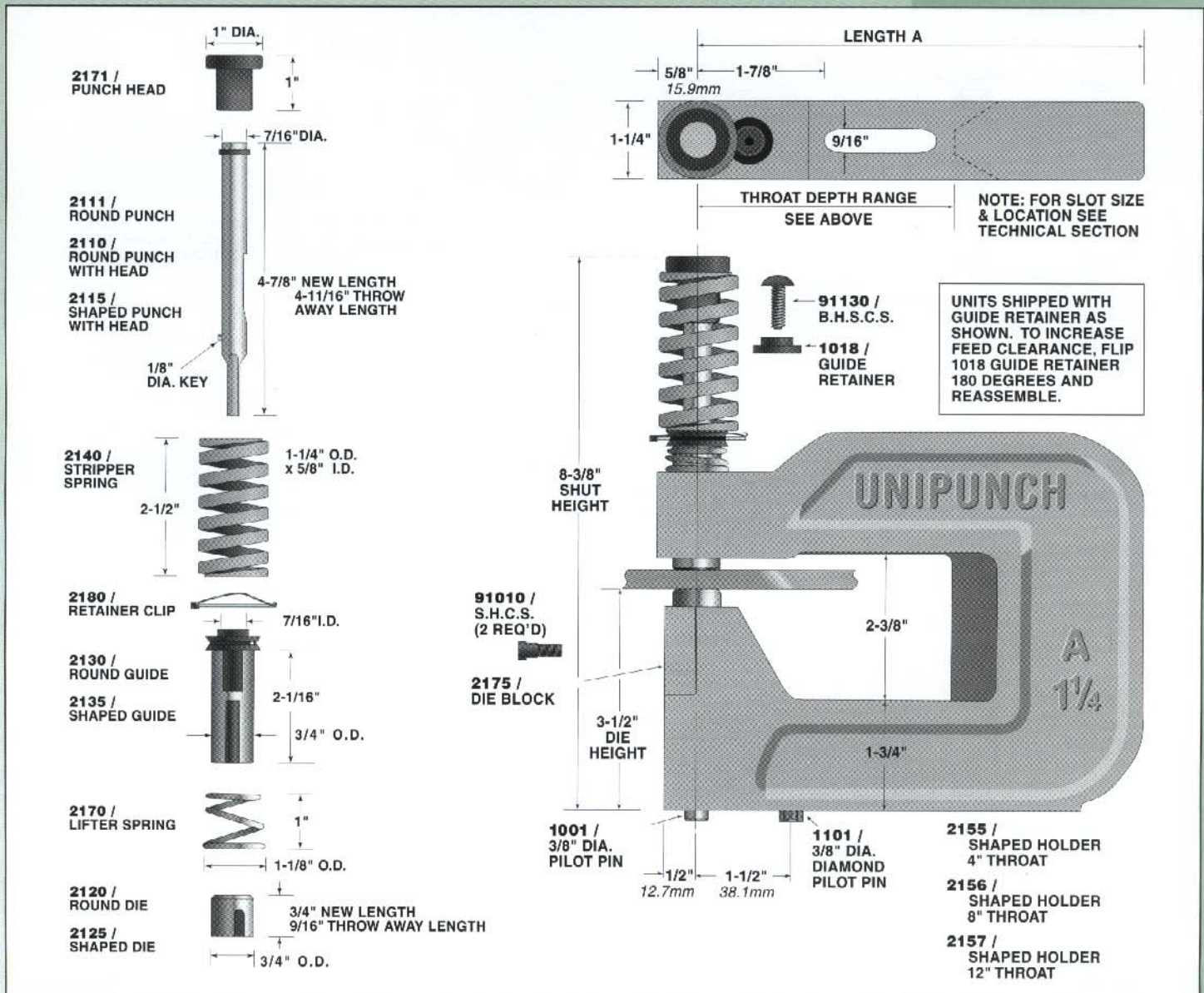
31.8mm width

KITS AND SHIMS

Shaped hole conversion kit:	7112 /
Key kit:	9300 /
Hardware kit:	9394 /
Punch shim:	N.A.
Die shim:	1091-12 pk. / 1091-48 pk. / 1/16" thk./3 max.

	ROUND UNITS			*SHAPED UNITS			COMMON DIMS.		
	Model No.	Catalog No.	Price	Model No.	Catalog No.	Price	Throat Depth	Length A	Shipping Weight
BASE UNITS LESS PUNCH & DIE	4A-1 1/4-LPD	2103-LPD		4SA-1 1/4-LPD	2105-LPD		4"	7"	11.5 lbs.
	8A-1 1/4-LPD	2100-LPD		8SA-1 1/4-LPD	2106-LPD		8"	11"	13 lbs.
	12A-1 1/4-LPD	2101-LPD		12SA-1 1/4-LPD	2107-LPD		12"	15"	15.5 lbs.
COMPLETE UNITS (Includes Punch & Die)	4A-1 1/4	2103		4SA-1 1/4	2105		4"	7"	12 lbs.
	8A-1 1/4	2100		8SA-1 1/4	2106		8"	11"	13.5 lbs.
	12A-1 1/4	2101		12SA-1 1/4	2107		12"	15"	16 lbs.

*To order a shaped unit with round punch & die, add the suffix "- RPD"



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