

AJ Series

For angles, channels, extrusions, and sheets.

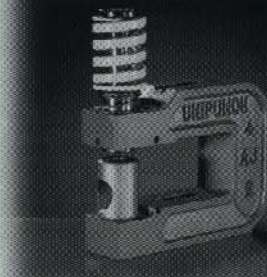


FTA Units provide unrestricted throat depth.

These Units punch holes in sheets where the throat depth of standard UniPunch Units is a limiting factor. This system permits unobstructed feed of large flat workpieces.



AJ-A Unit

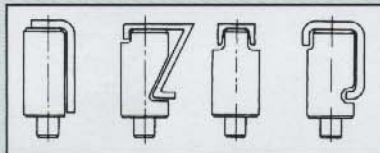


AJ-P Unit

"AJ" Series Units are ideal for punching angles, extrusions, channels, and other formed parts. Interchangeable Die Buttons and Pedestal Dies provide added versatility in punching round and shaped holes. Hardened alloy steel die adapters make The "AJ" Series especially suited for tough punching applications.

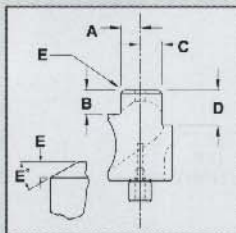
Optional Pedestal Dies

Our optional Pedestal Dies are interchangeable with die adapters. With a wide range of diameters and configurations, they increase the versatility of the "AJ" Units and let you punch holes in angles, channels and extrusions, easily and accurately.



Requirements when altering a Pedestal Die

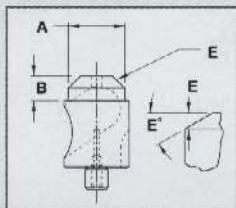
Common requirements when altering a pedestal die are shown in the examples below. Use the drawings below as a guideline to your specific application. Submit a drawing of your part to the Exacta Punch Quotations Department for cost



1288 Altered Ped Die - Flats

Required parameters

- A = Front Flat Location
- B = Front Flat Height
- C = Rear Flat Location
- D = Rear Flat Height
- E = Chamfer
- Specify Dia. or Shape
- TDC - Total Die Clearance



1289 Altered Ped Die - Boss

Required parameters

- A = Top Diameter
- B = Front/Top Height
- E = Chamfer - 45° unless otherwise requested
- Specify Dia. or Shape
- TDC - Total Die Clearance