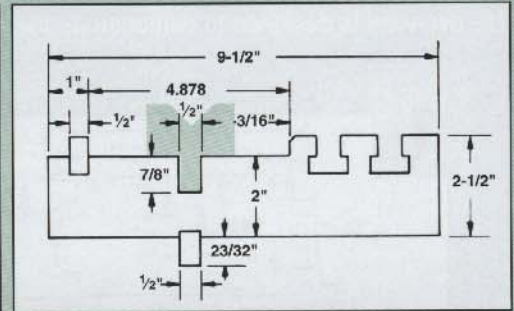
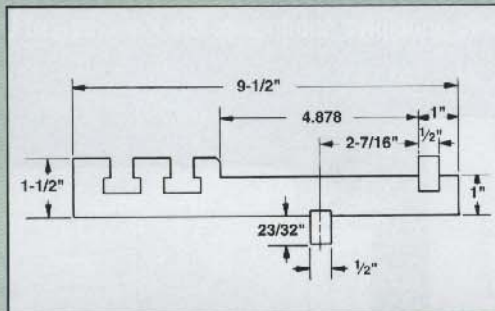


# Bed Rails, Unispacers and Keyed Mounting Templates,

**Bed Rails** – Versatile means of mounting unitized tooling and gages on press brakes.

- Mainly used for straight line punching within a 4<sup>7</sup>/<sub>8</sub>" (123.8mm) area front to back.
- Two styles available – 5000 & 5100 in lengths up to 12'.
- A strip template or Unispacer fits into recess area to support tooling. Units are positioned with pilot pins located in reamed holes and then bolted to 'T' slots at rear of bed rail.
- Style 5100 is available with a 1/2" (12.7mm) key slot in template recess area to accept a press brake bending die, allowing parts to be punched and brake-formed in same set up.



BED RAIL No. 5000			
Cat. No.	Length	Price	Weight
5000-48	48"		140
5000-72	72"		210
5000-96	96"		280
5000-120	120"		350
5000-144	144"		420

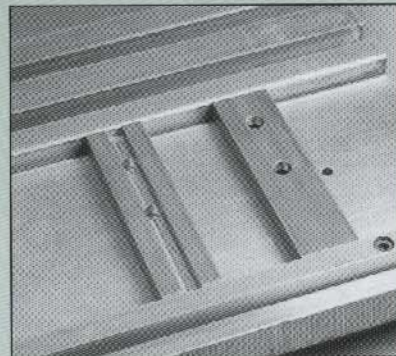
BED RAIL No. 5100			
Cat. No.	Length	Price	Weight
5100-48	48"		248
5100-72	72"		372
5100-96	96"		496
5100-120	120"		620
5100-144	144"		744

MOUNTING

## Unispacers

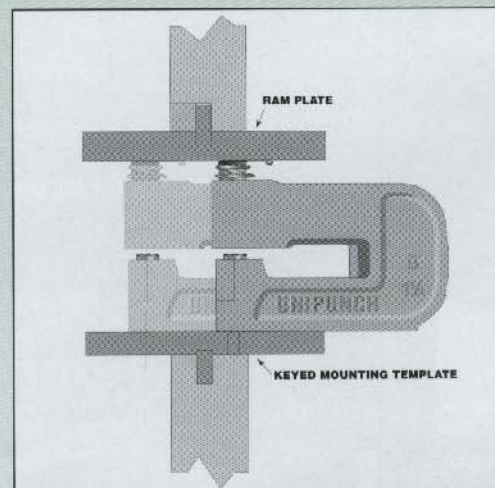
- For straight line punching, holes are provided in unispacer for inserting pilot pins. The second hole aligns shaped units.
- For staggered hole patterns, unispacers are turned over and pilot pins are inserted in the slot.

UNISPACERS		
For Use With Units	Cat. No.	Price
Up to 1" wide	5060	
1 1/4" to 2" wide	5061	
2 1/4" to 3" wide	5062	
3 1/2" wide	5067	
4" wide	5069	
5" wide	5068	
5 x 5 Notching Units	5064	



**Keyed Mounting Templates** – Used to support and position unitized tooling and gages within a press brake.

- Made from 3/4" (19mm) CRS. Other template thicknesses available upon request.
- Drilled and reamed holes are in precise location of the part to be punched.
- For pricing of all templates, contact Exacta's Quotation Department



**Keyed Mounting Templates are supplied with press brake key in bottom**

**UNIPUNCH**

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