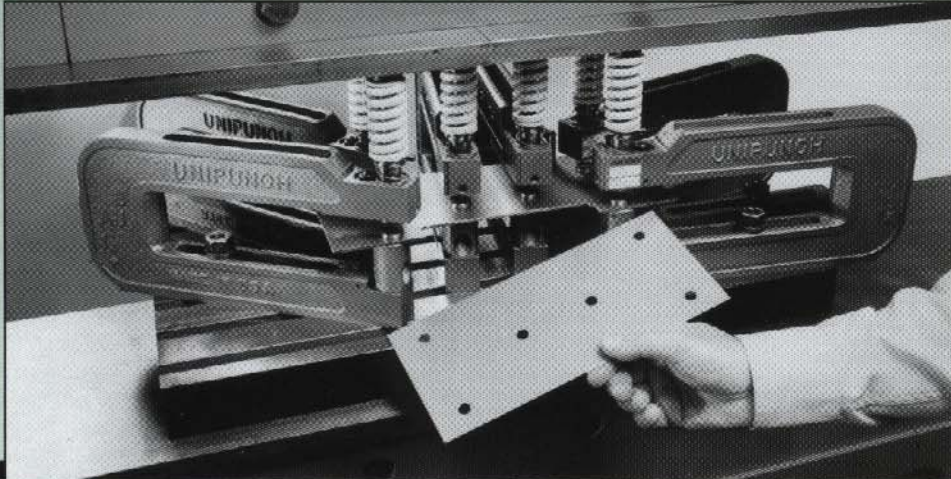


# 5 Maximum Accuracy For Presses & Press Brakes

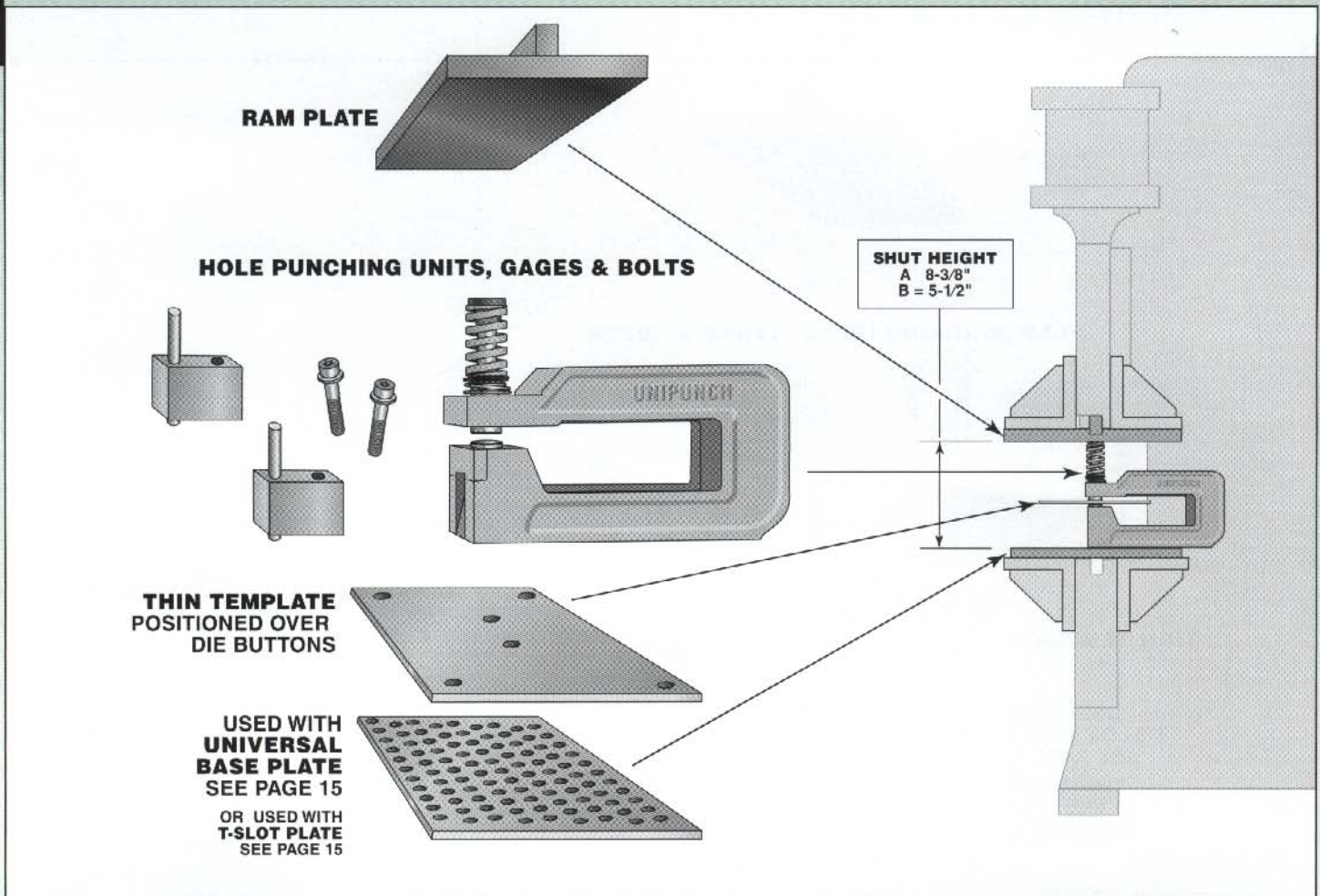


Unit Pilot Pins are removed for direct mounting to Universal Base Plate or T-Slot Plate

## THIN TEMPLATE OVER DIE BUTTON METHOD

- Most accurate method of using Unipunch Unitized Tooling.
- Used with 'T' Slot Plate or Universal Base Plate
- A Template made from 12 gauge (.104") (2.64mm) to 10 gauge (.134") (3.40mm) CRS with locating holes slip fit to outside diameters of die buttons.
- CNC bored or punched template is then placed over the die buttons providing hole to hole part print accuracy of  $\pm .005"$  (.13mm)

MOUNTING



**UNIPUNCH**

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