

How to order

Exacta Precision Products Ltd.

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Exacta Precision Products Ltd.

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Exacta in Montreal

Exacta Produits De Prec. Ltee
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Quebec, H4S 1B6
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REQUIRED ORDER INFORMATION

- Quantity
- Tooling style (series) ref. A, AJ, B, etc.
- Catalog number, part name, unit model
- Type and thickness of material being punched
- For round tooling, specify punch diameter
- For standard shaped tooling, specify type of shape and dimensions
- Special / custom shaped tooling requires a sketch, reference of fonts of units to shape orientation and Exacta Punch's quotation number.

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STANDARD TERMS

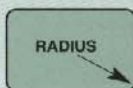
- MasterCard & Visa accepted
- C.O.D.
- Prices and specifications are subject to change without notice. Complete Terms and Conditions are available on page 120 of this catalog

ADD-ONS

Heeled Punches: Contact Exacta for current price. (see Technical Section)

Radius Corners: Contact Exacta for current price for radius on punch and die over $\frac{1}{64}$ ". (Note: there is no increase in price for radii $\frac{1}{64}$ " or under.)

Radius Corner Shaped Punches and Dies:



Adding radius corners to rectangular Shaped Punches and Dies can prolong the life up to 50% and reduce the possibility of Die breakage under heavy shock loads.

Premium tool steel (A.I.S.I. D-2 Tool Steel):

Contact Exacta Quotations Department.

Chisel Shear on Punches:

To reduce tonnage requirements.
Contact Exacta for current price.

Back Taper on Punches:

To help reduce stripping problems.
Contact Exacta for current price.

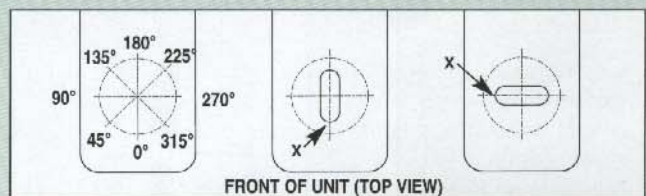
Stub Tip on Punches:

Contact Exacta for current price.

For Punch sizes below minimum standard:

Contact Exacta Quotations Department.
(See catalog pages for minimum size specifications)

FRONT OF UNIT TO SHAPE ORIENTATION



- Most shaped Punches and Dies can be used in two positions at 90° to each other. To locate position of standard and special non-symmetrical shapes, refer to the above diagram.
- The obround shape, as shown in the drawing, when ordered would specify point 'X' at 0° and 90°. This is standard keying. For other angular settings, contact Exacta Quotations Department for add-on pricing.

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WARNING When UniPunch tooling is used in presses or press brakes, the point of operation (die space) must be guarded. O.S.H.A. requires that the employer must provide point-of-operation protection for the press operator. The use of loose blocks, loose shims or other unsecured material on top of punch heads or striker plates on UniPunch tooling is strictly prohibited. This practice is dangerous and serious operator injury can result.

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